

# Nikon NSR-S204B

## Lens Data Package

No	ITEM	SPEC	RESULT
1	Resolution (0.175um IsoLine) Conv NA/σ = 0.68/0.75	Customer Dependent based on CD Tolerance, SEM/15 Point in Field, V/H 0.175um Iso	Customer needs to calculate using Item2 DOF Data
2	DOF (0.175um IsoLine) Conv NA/σ = 0.68/0.75	Customer Dependent based on CD Tolerance, SEM/15 Point in Field, V/H 0.175um Iso	Customer needs to calculate
3	Linewidth Abnormality/COMA (0.175um L&S) Conv NA/σ = 0.68/0.44	$[(L1 - L5) / (L1 + L5)]$ SEM/15 Point in Field, V/H 0.175um Iso	0.090 um
4	Total Focus Deviation Conv NA/σ = 0.68/0.75	(0.25μm L&S / 15Point V/H) Max-Min ≤ 0.20μm	0.195μm
5	Lens Astigmatism Conv NA/σ = 0.68/0.75	(0.25μm L&S / 15Point V/H)  V-H  ≤ 0.20μm	0.111μm
6	Lens Dynamic Distortion Conv NA/σ = 0.68/0.75	X,Y = Within ±25nm	X = -17nm~21nm Y = -24nm~62nm
7	Lens Flare / IU Flare Conv NA/σ = 0.68/0.75	Customer Dependent	Lens Flare = 7.0% IU Flare = 2.26%
8	Wafer Flatness Accuracy	1) Flat Within ≥ Max-Min 3.0μm 2) L.F.S Within ≥ Max-Min 0.8μm	1. 1.02μm 2. 0.520μm
9	Exposure Power Conv NA/σ = 0.68/0.75	Within ≥ 700mW/cm2	837.89 mW/cm2
10	Illumination Uniformity Conv NA/σ = 0.68/0.75	Within ±2%	5.09%
11	Orthogonality Accuracy	Within ± 0.48urad	±.20urad
12	Stage Precision Accuracy 1) Stepping Accuracy 2) Backlash Accuracy	1) $3\sigma \leq 25\text{nm}$ 2) $3\sigma \leq 25\text{nm}$	1. X: 14, 19, 17 Y: 7, 10, 10 2. X: 15, 13, 15 Y: 11, 11, 11
13	Wafer Pre-Alignment Repeatability	$3\sigma \leq 15\mu\text{m}$	X : 9.786 μm Y : 14.408 μm T : 19.794 μm

No	ITEM	SPEC	RESULT
14	Synchronization Accuracy 1) Mean 2) MSD	1) $\leq 10\text{nm}(-5\text{nm} \sim +5\text{nm})$ 2) $\leq 25\text{nm}$	1). X : 6nm, Y : 8nm 2). X : 20nm, Y : 20nm
15	AF Adjustment Result	PSD Max – Min $\leq 0.2\mu\text{m}$	0.030 $\mu\text{m}$
16	Integrator Accuracy	Target: 10, 20, 50, 100, 200mj/cm <sup>2</sup> Ave $\leq 1.3\%$	Ave Max = 0.24%
17	Alignment Accuracy 1) FIA-EGA 2) LSA-EGA	FIA-EGA = $ M  + 3\sigma \leq 35\text{nm}$ LSA-EGA = $ M  + 3\sigma \leq 40\text{nm}$	1) X = $\pm 20\text{nm}$ Y = $\pm 20\text{nm}$ 2) X = $\pm 20\text{nm}$ Y = $\pm 20\text{nm}$

### Software

MCSV Ver.S3.50C

OCSV Ver.S3.50

Unit Version Information			
<b>Software Version</b> MCSV : Ver.S3.50C OCSV : Ver.S3.50 TOOL : Ver.S3.78	<b>OS(VMS) Kit Version</b> VMS7.1-2 Kit version 1.4	<b>Base Kit</b> BASE : BASEXX302-0303A WLDR : WLDRX3062-V360B RLDR : RLDR8_011-V480A	
	<b>SCSI ROM Version</b> SG-02V2.50		
<b>Stage Controller</b> STXX3V5.50 SPXX3V4.50 WSOX3V4.30 WSOX3V4.30 RS-X3V1.00 RFXX3V3.20 AF2A1V5.00 ZT2A1V8.10 BLXX3V2.30 EPXX3V2.00 ADXX3V1.60 RCXX3V4.10	SP Download Count : 18 Date : Wed Aug 1 12:05:03 2018 File : MCSV\$BUNITSOFT:STXX3.H55	FP Download Count : 18 Date : Wed Aug 1 15:43:29 2018 File : MCSV\$BUNITSOFT:STXX3.H55	
<b>Alignment Controller</b> AL-83V2.90 AL-28V9.60 SG-81V9.M0 FL-81V9.E0	SP Download Count : 6 Date : Wed Dec 15 05:55:24 2004 File : MCSV\$BUNITSOFT:AL-83.H29	FP Download Count : 9 Date : Wed Dec 15 05:59:16 2004 File : MCSV\$BUNITSOFT:AL-83.H29	
<b>Operation Panel</b> PA-82V6.40 PA-82V6.40	SP Download Count : 3 Date : Mon Aug 5 09:40:57 2013 File : MCSV\$BUNITSOFT:PA-82.H64	FP Download Count : 0 Date : File :	
<b>Lens Controller</b> LC-A1V4.90 LC_A1V4.90 IM-X5V4.80	SP Download Count : 12 Date : Mon Feb 6 14:57:17 2017 File : MCSV\$BUNITSOFT:LC-A1.H49	FP Download Count : 12 Date : Mon Feb 6 14:59:56 2017 File : MCSV\$BUNITSOFT:LC-A1.H49	
<b>TC Controller</b> TCXX3V1.10 TCXX3V1.10	SP Download Count : 8 Date : Wed Dec 15 06:15:21 2004 File : MCSV\$BUNITSOFT:TCXX3.H11	FP Download Count : 0 Date : File :	
<b>Wafer Loader</b> WR-62V3.60 WL-22V3.60 OF-22V4.30 WLT31V2.50 WR-62V3.60 WL-22V3.60 OF-22V4.30 WLT31V2.50	SP Download Count : 13 Date : Wed Jan 4 04:06:51 2017 File : MCSV\$BUNITSOFT:WR-62.H36	FP Download Count : 8 Date : Wed Jan 4 04:08:52 2017 File : MCSV\$BUNITSOFT:WR-62.H36	
<b>Reticle Loader</b>	SP Download Count : 8 Date : File :	FP Download Count : 0 Date : File :	

## Illumination System

**Change Illumination System**

Current ID     Next ID

ID	L-NA	I-NA	Aperture	Aperture-patt.	value	R-type	R-patt.	PURE-patt.	comment	Adjust
1	0.68	0.51	1	Conv.	0.00	Normal	L/S	Off	ID1:0.68 C0.51	1.000
2	0.68	0.41	2	Conv.	0.00	Normal	L/S	Off	ID2:0.68 C0.41	0.992
3	0.68	0.30	3	Conv.	0.00	Normal	L/S	Off	ID3:0.68 C0.30	1.000
4	0.68	0.20	4	Conv.	0.00	Normal	L/S	Off	ID4:0.68 C0.20	0.983
5	0.68	0.51	5	Annular	50.51	Normal	L/S	Off	ID5:0.68 A50.51	1.000
6	0.68	0.58	6	Annular	67.58	Normal	L/S	On	ID6:0.68 A67.58	1.000
7	0.60	0.30	3	Conv.	0.00	Normal	L/S	Off	ID7:0.60 C0.30	0.992
8	0.55	0.41	2	Conv.	0.00	Normal	L/S	Off	ID8:0.55 C0.41	0.993
9	0.60	0.41	2	Conv.	0.00	Normal	L/S	Off	ID9:0.60 C0.41	0.993
10	0.55	0.30	3	Conv.	0.00	Normal	L/S	Off	ID10:0.55 C0.30	0.996
11	0.60	0.51	1	Conv.	0.00	Normal	L/S	Off	ID11:0.60 C0.51	1.000
12	0.60	0.51	5	Conv.	50.51	Normal	L/S	Off	ID12:0.60	1.000

Basic ID number : 1

### 1. Lens Resolution (2019):

Conv  $NA/\sigma = 0.68/0.75$

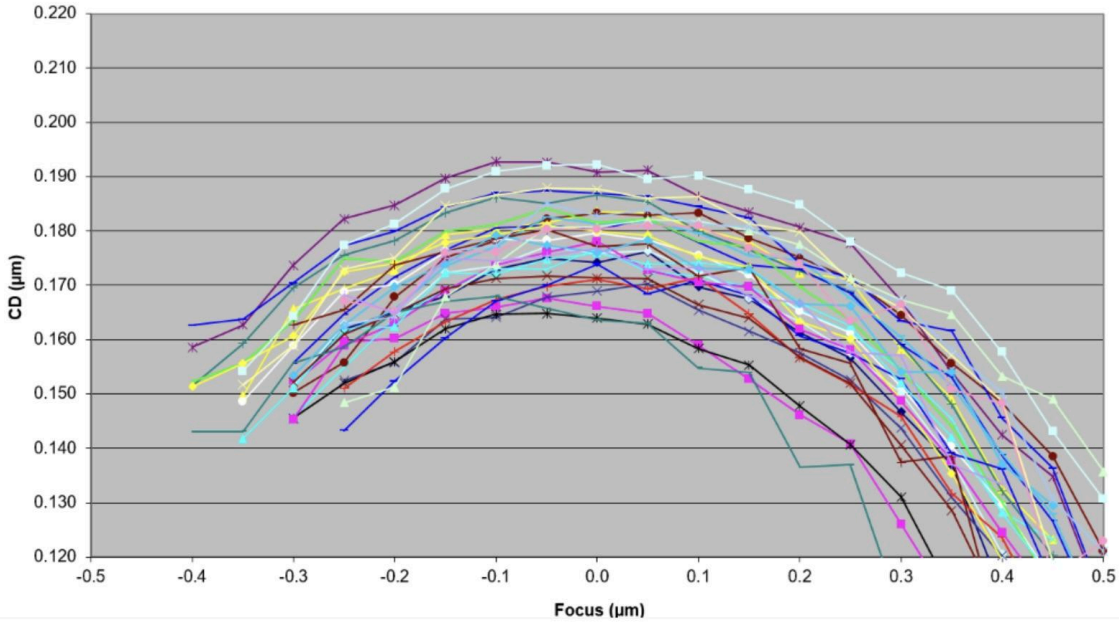
(0.175 $\mu$ m Isolated / 15Point V/H)

SPEC: Customer Dependent based on CD Tolerance

Result: Customer Needs to Calculate (Use Item2 DOF CD's at Best Focus)



010008/30/2018 IsoDOF 0.175µm (printed to 0.175µm)  
 0.68 LNA, 0.51 INA, 0.75 sigma, III ID 1  
 UV110 25mJ, 2504HCD v6.35 (serial 175nm\_0323-02H)



### 3. Linewidth Abnormality / COMA (2019):

Conv NA/σ = 0.68/0.44

(0.175µm L/S / 15Point V/H)

SPEC: 0.055µm (Customer Dependent)

Result: 0.090µm

#### WFR AVERAGE

Center Dose: 28mJ    Tool Name: U90V    Spec:(um) <= 0.055    Best Dose:    Track Recipe: N01\_LENSOP-LNK  
 Dose Step: 0.5mJ    Exp Date: 9/1/2018    Result:(um) 0.090 Fail    Best Focus:    Nikon Recipe: 0IBM\_CDV3.C21R5  
 Center Focus: 0um    SEM Name: S55V    Max Delta (um): 0.024    18V L3 (@ BD/BF):    SEM Recipe: 0\_032302H\_175\_COMA  
 Focus Step: 0.05um    Meas Date: 9/10/2018    Max: 0.090    18V L1 (@ BD/BF):    Reticle: HCD #0323-02H  
 Exposed By: Nikon    Meas By: Sisters    Min: -0.057    18V L5 (@ BD/BF):    Comment: None  
 ID#: 3

Reticle Error Removed																Summary Results							
11				12				13				14				15				90	0	135	45
L1 V	L5 V	L1 H	L5 H	L1 V	L5 V	L1 H	L5 H	L1 V	L5 V	L1 H	L5 H	L1 V	L5 V	L1 H	L5 H	L1 V	L5 V	L1 H	L5 H				
0.000		-0.002		0.052		-0.044		0.063		-0.057		0.065		-0.051		0.085		-0.004		0.000	-0.002	-0.028	0.026
174	174	172	172	205	185	186	202	225	198	199	223	215	189	193	213	192	162	179	180	0.052	-0.044	0.040	0.036
L1 135	L5 135	L1 45	L5 45	L1 135	L5 135	L1 45	L5 45	L1 135	L5 135	L1 45	L5 45	L1 135	L5 135	L1 45	L5 45	L1 135	L5 135	L1 45	L5 45	0.063	-0.057	0.044	0.011
174	184	181	172	210	194	204	190	221	202	217	212	196	192	212	217	176	178	189	166	0.065	-0.051	0.012	-0.013
-0.028		0.026		0.040		0.036		0.044		0.011		0.012		-0.013		-0.005		0.064		0.085	-0.004	-0.005	0.064
16				17				18				19				20				0.013	-0.002	-0.005	0.023
L1 V	L5 V	L1 H	L5 H	L1 V	L5 V	L1 H	L5 H	L1 V	L5 V	L1 H	L5 H	L1 V	L5 V	L1 H	L5 H	L1 V	L5 V	L1 H	L5 H	0.053	-0.006	0.040	0.067
171	166	164	165	204	183	185	187	213	186	188	191	209	180	190	189	182	157	172	170	0.068	-0.006	0.022	0.063
L1 135	L5 135	L1 45	L5 45	L1 135	L5 135	L1 45	L5 45	L1 135	L5 135	L1 45	L5 45	L1 135	L5 135	L1 45	L5 45	L1 135	L5 135	L1 45	L5 45	0.075	0.002	0.073	0.008
167	168	171	163	200	185	206	180	200	191	211	186	194	188	198	186	165	167	170	162	0.073	0.002	-0.001	0.032
-0.005		0.023		0.040		0.067		0.022		0.063		0.017		0.032		-0.006		0.026		0.041	0.036	0.013	0.059
21				22				23				24				25				0.065	0.042	-0.001	0.073
L1 V	L5 V	L1 H	L5 H	L1 V	L5 V	L1 H	L5 H	L1 V	L5 V	L1 H	L5 H	L1 V	L5 V	L1 H	L5 H	L1 V	L5 V	L1 H	L5 H	0.009	0.002	0.041	0.007
167	164	167	166	187	173	188	175	202	178	199	183	194	169	190	174	175	146	164	162	0.065	0.042	0.069	0.044
L1 135	L5 135	L1 45	L5 45	L1 135	L5 135	L1 45	L5 45	L1 135	L5 135	L1 45	L5 45	L1 135	L5 135	L1 45	L5 45	L1 135	L5 135	L1 45	L5 45	0.009	0.002	0.041	0.007
188	168	165	171	181	177	199	177	192	192	209	181	185	182	194	170	164	154	164	155	0.065	0.042	-0.001	0.073
-0.001		-0.019		0.013		0.059		-0.001		0.073		0.008		0.067		0.030		0.027		0.090	0.007	0.030	0.027

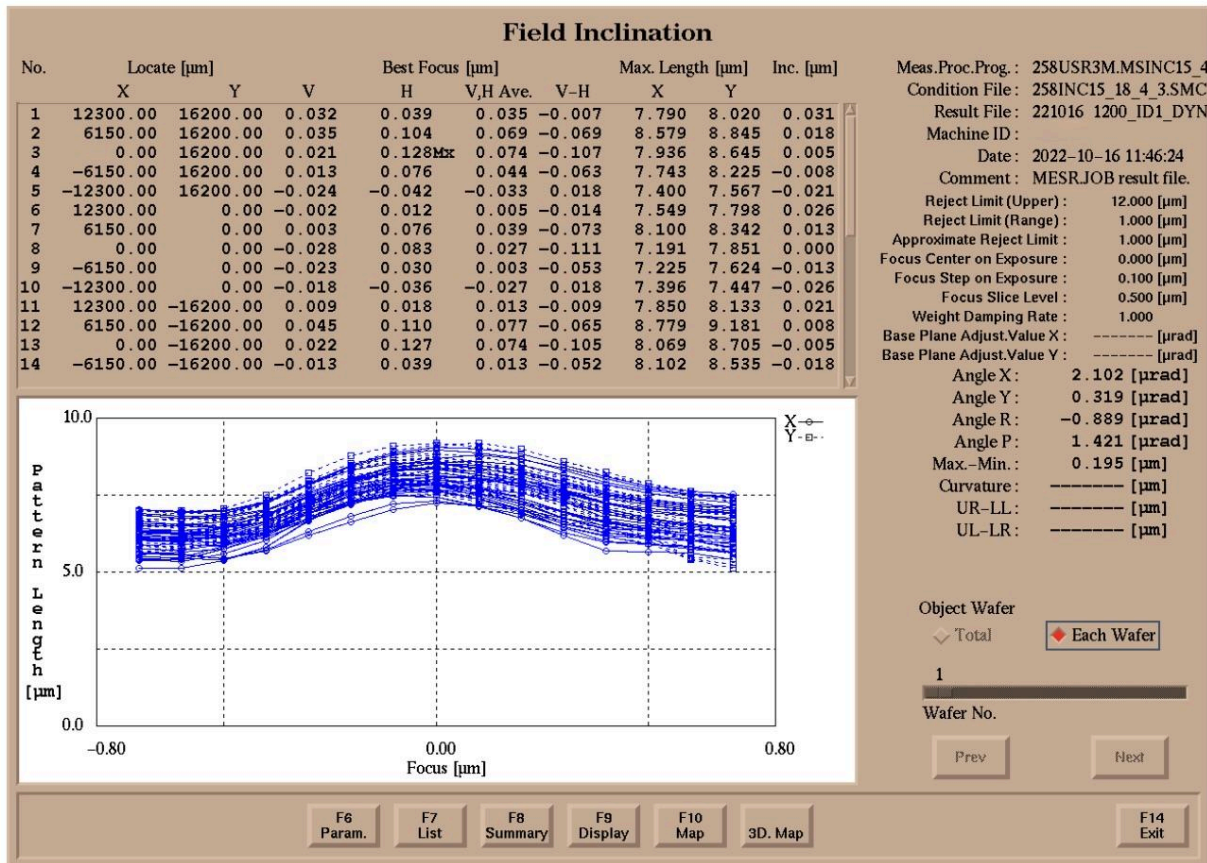
#### 4. Total Focus Deviation (2024):

Conv NA/ $\sigma$  = 0.68/0.75

(0.25 $\mu$ m L&S / 15Point V/H)

SPEC: Max-Min $\leq$ 0.20 $\mu$ m

Result: Max – Min = 0.195 $\mu$ m



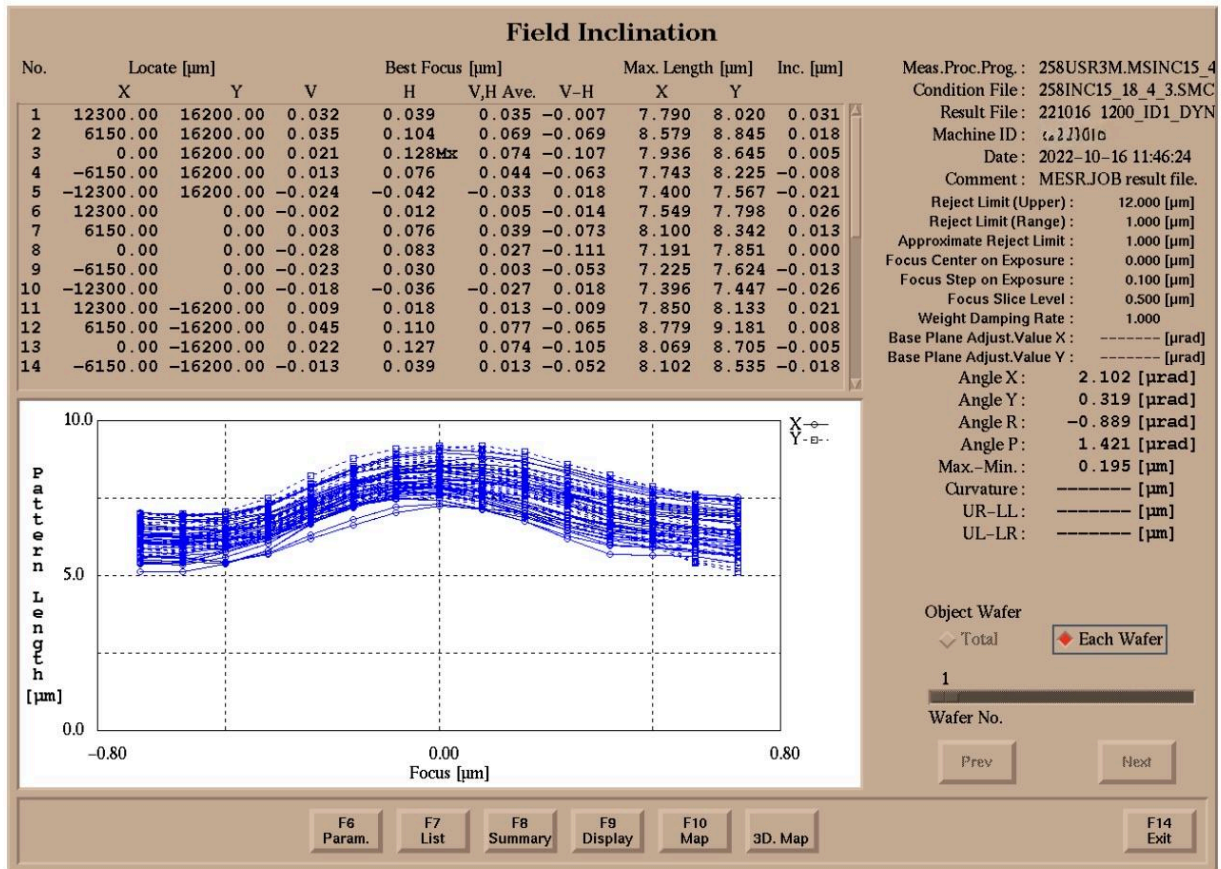
### 5. Lens Astigmatism (2024):

Conv NA/ $\sigma$  = 0.68/0.75

(0.25 $\mu$ m L&S / 15Point V/H)

SPEC: |V-H|  $\leq$  0.20 $\mu$ m

Result: |V-H| = 0.111 $\mu$ m



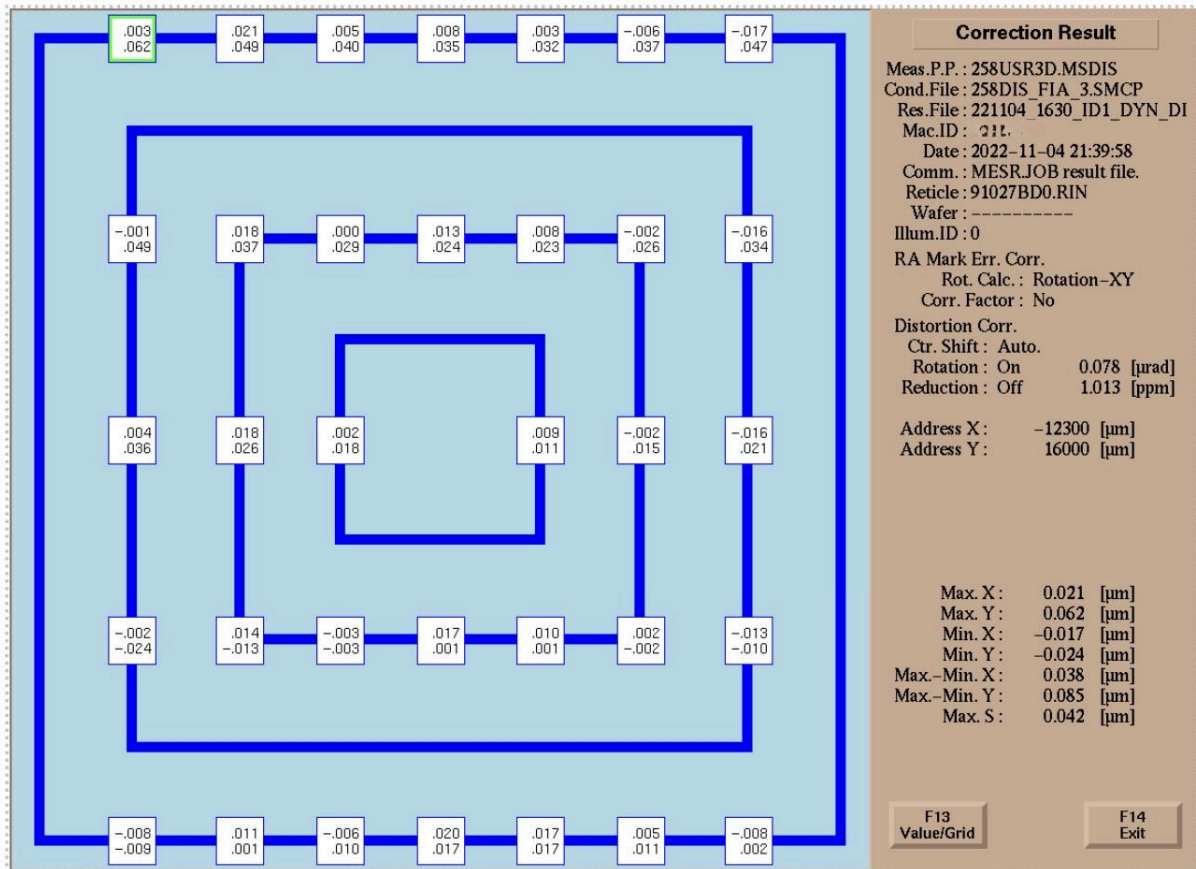
## 6. Lens Dynamic Distortion (2022):

Conv NA/ $\sigma$  = 0.68/0.75

SPEC: X,Y = Within  $\pm 25$ nm

Result: X = -17nm~21nm

Y = -24nm~62nm

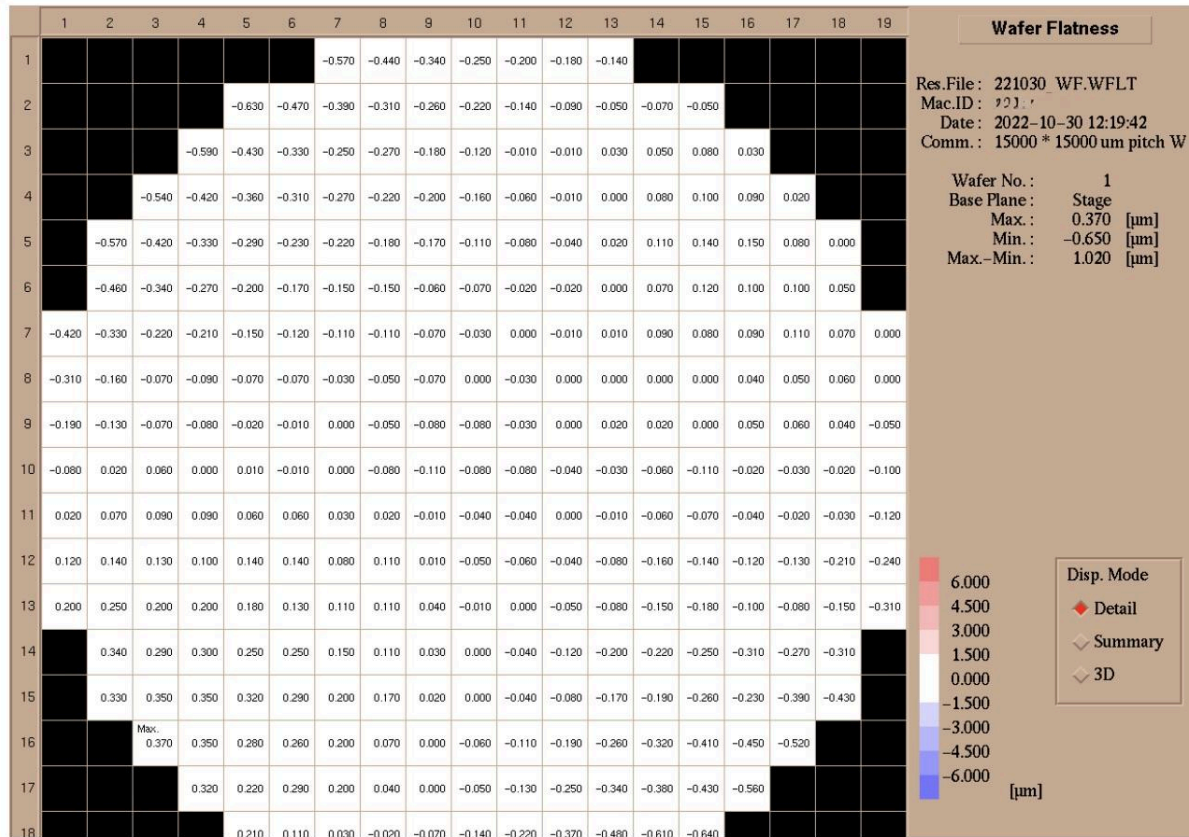




### 8. Wafer Flatness Accuracy (2022):

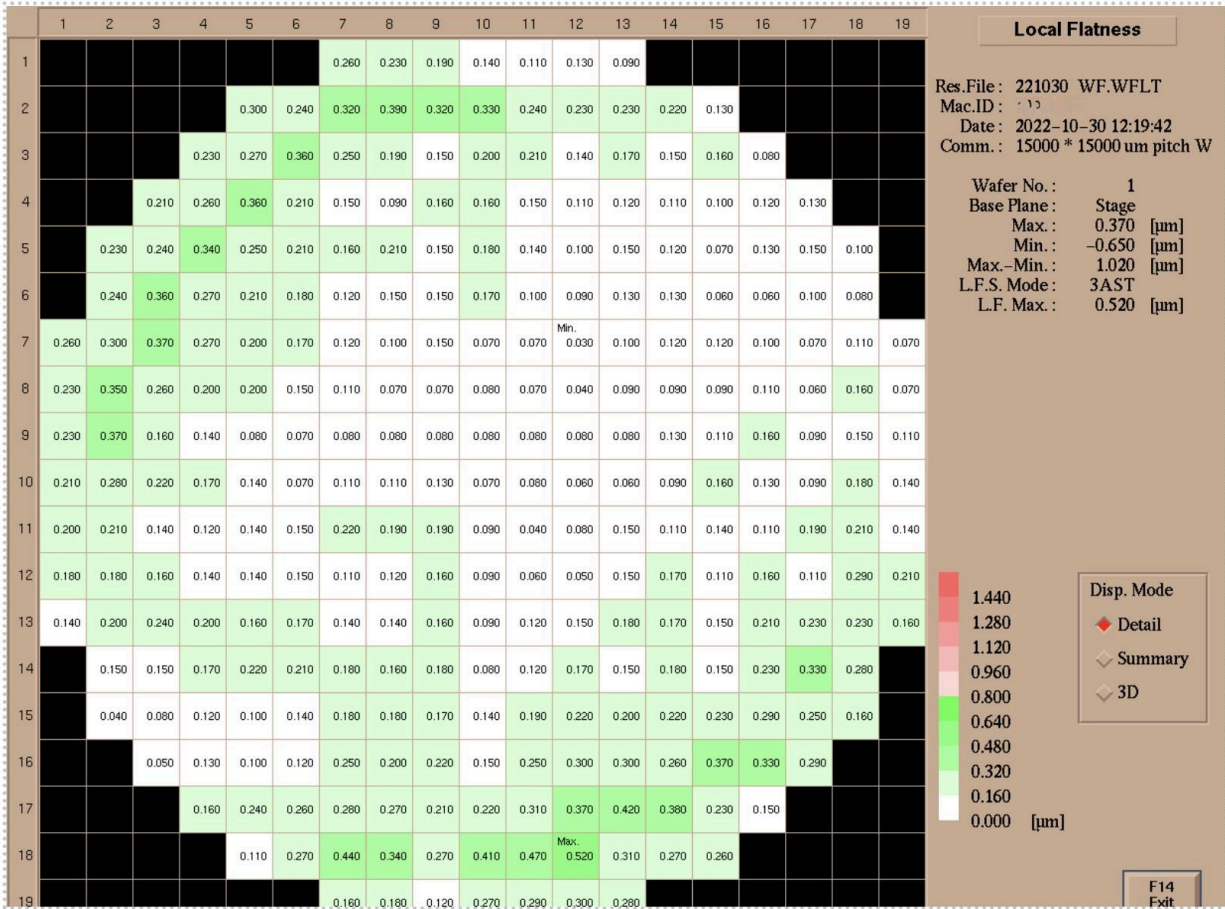
SPEC: 1) Flat Within  $\geq$  Max-Min  $3.0\mu\text{m}$

Result: Max-Min =  $1.02\mu\text{m}$



SPEC: 2) L.F.S Within  $\geq$  Max-Min  $0.8\mu\text{m}$

Result: Max-Min =  $0.520\mu\text{m}$



**9/10 Exposure Power / Uniformity (2022):**

Conv NA/ $\sigma$  = 0.68/0.75

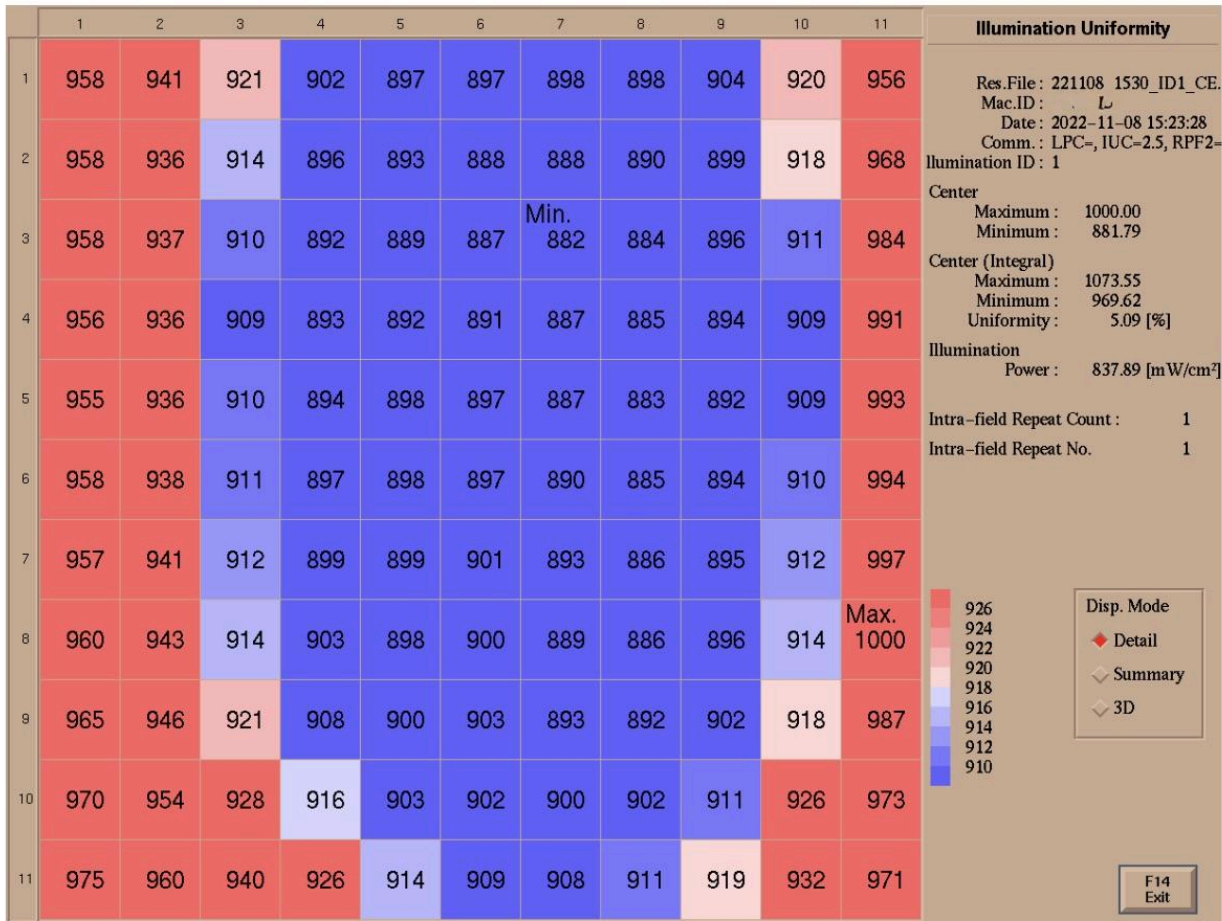
SPEC: Power = Within  $\geq$  700mW/cm<sup>2</sup>

Spec: Uniformity Within  $\pm$ 2%

Result: 1) Illumination Power = 837.89mW/cm<sup>2</sup>

2) Uniformity = 5.09%

Note: 15.5% RPF installed

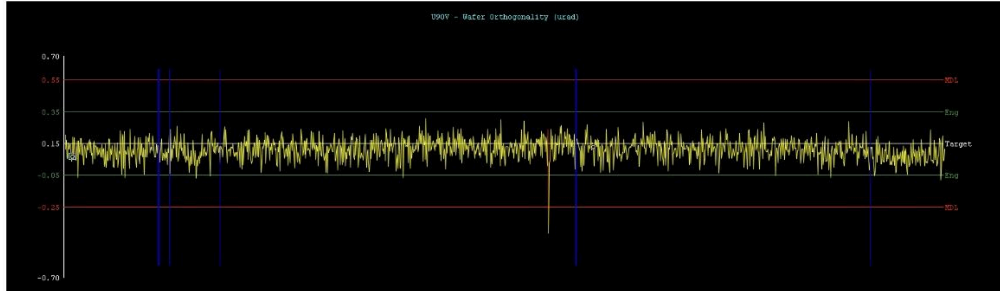


### 11. Orthogonality:

SPEC: Within  $\pm 0.48\mu\text{rad}$

Result: 0.20 $\mu\text{rad}$

Data is from  $\chi\tau$  Overlay Tool Checks 2019-2022



### 12. Stage Precision Accuracy (2018):

SPEC: Step X,Y  $3\sigma \leq 25\text{nm}$

Backlash X,Y  $3\sigma \leq 25\text{nm}$

Result:

#### 1) Stepping Accuracy

SX1(3 $\sigma$ ): 14nm      SY1(3 $\sigma$ ): 7nm

SX2(3 $\sigma$ ): 19nm      SY2(3 $\sigma$ ): 10nm

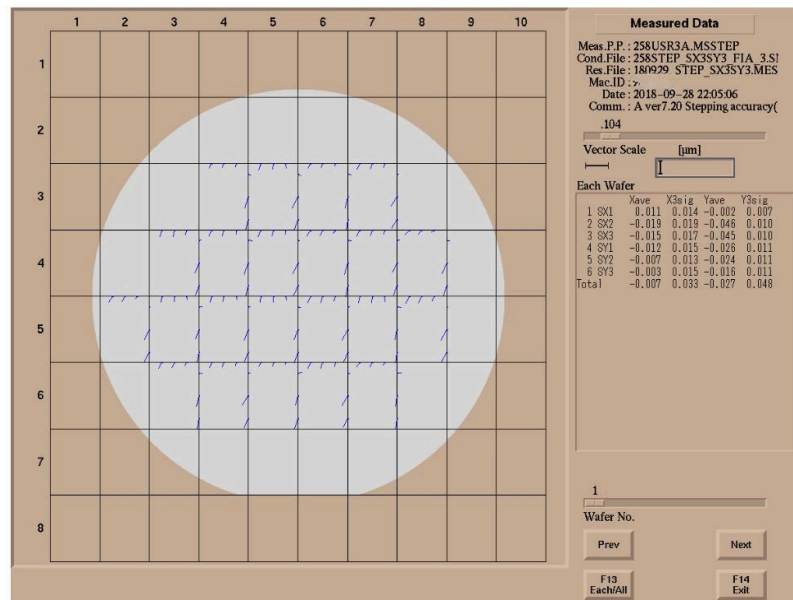
SX3(3 $\sigma$ ): 17nm      SY3(3 $\sigma$ ): 10nm

#### 2) Backlash Accuracy

SX1(3 $\sigma$ ): 15nm      SY1(3 $\sigma$ ): 11nm

SX2(3 $\sigma$ ): 13nm      SY2(3 $\sigma$ ): 11nm

SX3(3 $\sigma$ ): 15nm      SY3(3 $\sigma$ ): 11nm



### 13. Wafer Pre-Alignment Repeatability (2022):

SPEC:  $3\sigma \leq 15\mu\text{m}$

Result:  $X(3\sigma) = 9.786\mu\text{m}$

$Y(3\sigma) = 14.408\mu\text{m}$

$T(3\sigma) = 19.794\mu\text{m}$

**Wafer Loader Measurement Result**

---

Measure Program      MCSVuser:checks.prealign6  
Date                    22-AUG-2022 16:17:57  
Machine ID  
Mode                    Normal  
Wafer Count            1  
Measure Count        3

\*\*\*\*\*

	Y	THETA	Y-THETA	X	PRE-X	PRE-Y	PRE-ROT
	[um]	[um]	[um]	[um]	[um]	[um]	[urad]
3Sgm(n-1)	14.408	19.794	34.187	9.786	19.624	90.088	1036.756
Average	28.531	19.187	9.343	-17.539	301.488	368.513	10564.167
Max - Min	8.338	11.777	20.076	6.190	13.081	58.017	617.982

Rotation                    83.421 [urad]

---

**F7**  
Write

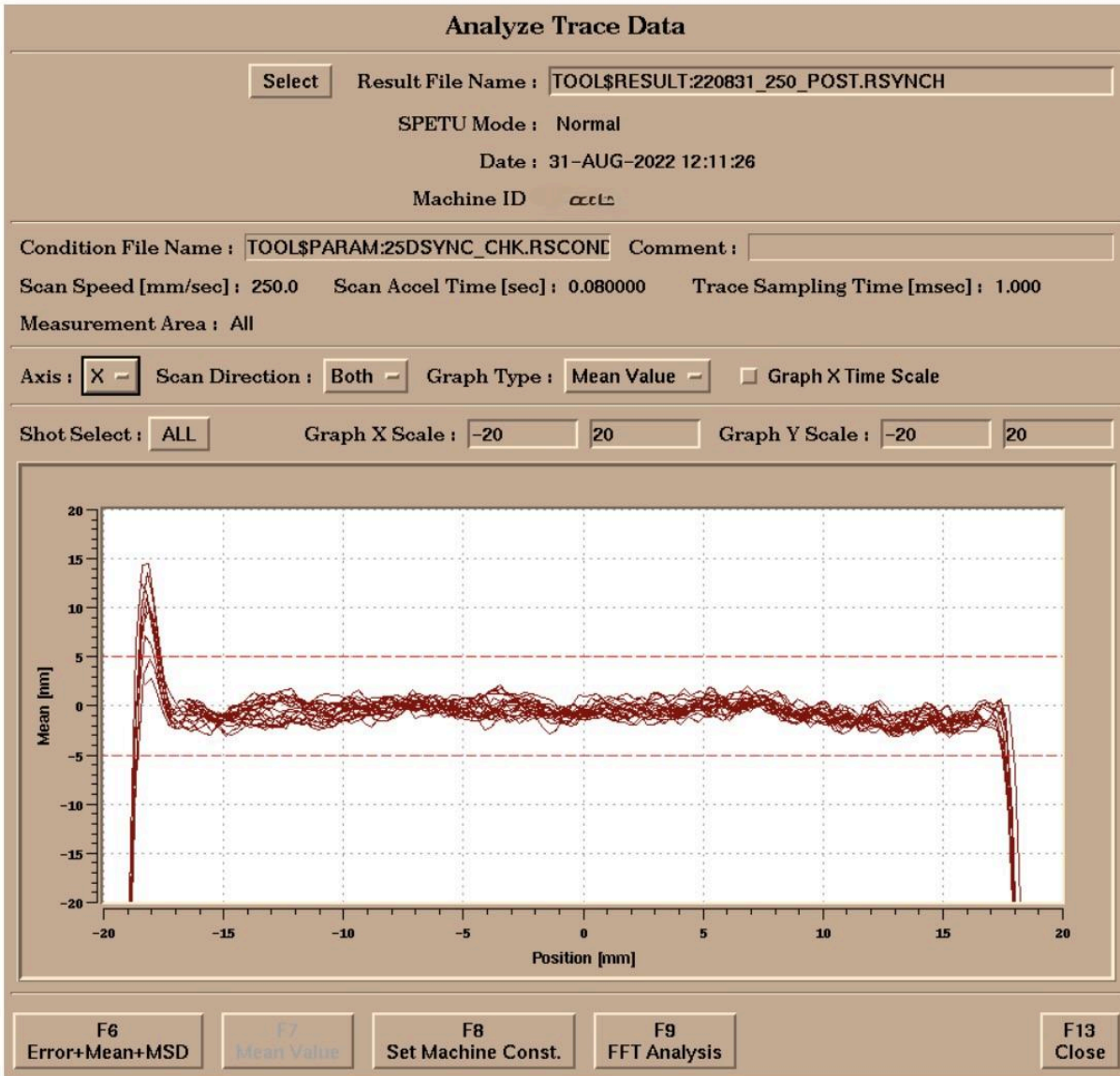
**F14**  
Close

**14. Synchronization Accuracy (2022):**

SPEC : 1) Mean  $\leq$  10nm (Within = -5nm ~+5nm)

2) MSD  $\leq$  25nm

X MEAN Value : 6nm (-3nm ~ 3nm)



X MSD Max : 20nm

### Analyze Trace Data

Result File Name :

SPETU Mode : Normal  
Date : 31-AUG-2022 12:11:26  
Machine ID :

Condition File Name :  Comment :

Scan Speed [mm/sec] : 250.0    Scan Accel Time [sec] : 0.080000    Trace Sampling Time [msec] : 1.000  
Measurement Area : All

Axis :     Scan Direction :     Graph Type :      Graph X Time Scale

Shot Select :     Graph X Scale :      Graph Y Scale :

Position [mm]

F6 Error+Mean+MSD    F7 Mean Value    F8 Set Machine Const.    F9 FFT Analysis    F13 Close

YL MEAN Value : 8nm (-4nm ~ 4nm)

### Analyze Trace Data

Result File Name :

SPETU Mode : Normal  
Date : 31-AUG-2022 12:11:26  
Machine ID :

---

Condition File Name :  Comment :

Scan Speed [mm/sec] : 250.0    Scan Accel Time [sec] : 0.080000    Trace Sampling Time [msec] : 1.000  
Measurement Area : All

---

Axis :     Scan Direction :     Graph Type :      Graph X Time Scale

---

Shot Select :     Graph X Scale :         Graph Y Scale :    

Position [mm]

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F6 Error+Mean+MSD	F7 Mean Value	F8 Set Machine Const.	F9 FFT Analysis	F13 Close
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YL MSD Max : 20nm

### Analyze Trace Data

Result File Name :

SPETU Mode : Normal  
Date : 31-AUG-2022 12:11:26  
Machine ID :

---

Condition File Name :  Comment :

Scan Speed [mm/sec] : 250.0    Scan Accel Time [sec] : 0.080000    Trace Sampling Time [msec] : 1.000

Measurement Area : All

---

Axis :     Scan Direction :     Graph Type :      Graph X Time Scale

---

Shot Select :     Graph X Scale :         Graph Y Scale :    

MSD [nm]

Position [mm]

---

YR Mean Value : 8nm (-4nm ~ 4nm)

### Analyze Trace Data

Result File Name :

SPETU Mode : Normal  
Date : 31-AUG-2022 12:11:26  
Machine ID : 56

Condition File Name :  Comment :

Scan Speed [mm/sec] : 250.0    Scan Accel Time [sec] : 0.080000    Trace Sampling Time [msec] : 1.000

Measurement Area : All

Axis :     Scan Direction :     Graph Type :      Graph X Time Scale

Shot Select :     Graph X Scale :      Graph Y Scale :

Position [mm]

F6    F7    F8    F9    F13  
Error+Mean+MSD    Mean Value    Set Machine Const.    FFT Analysis    Close

YR MSD Max : 20nm

### Analyze Trace Data

Result File Name :

SPETU Mode : Normal  
Date : 31-AUG-2022 12:11:26  
Machine ID :

---

Condition File Name :  Comment :

Scan Speed [mm/sec] : 250.0    Scan Accel Time [sec] : 0.080000    Trace Sampling Time [msec] : 1.000  
Measurement Area : All

---

Axis :     Scan Direction :     Graph Type :      Graph X Time Scale

---

Shot Select :     Graph X Scale :         Graph Y Scale :    

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**15. AF Adjustment Result (2022):**

SPEC: PSD Max – Min  $\leq 0.2\mu\text{m}$

Result: PSD Max – Min =  $0.030\mu\text{m}$

File

### Multi points focus adjustment result

Fan lean	Magnification	Rotation	Bow phenomenon	Telecen	Offset
-0.004	0.000	-0.012	0.001	-0.002	0.011 [um]
-0.003 [min]	0.000 [%]	-0.029 [min]	0.000 [mm]	0.001 [mm]	

PSD Max-Min [um] : 0.030

Fix Element :

X-Tilt [urad] : -0.975

Y-Tilt [urad] : -0.589

Result File :

Result file create date : 4-NOV-2022 16:22:11

Machine ID : 10001010

Measure Points : 45 points

OK signal Measure Points : 45 points

Flatness Revise : Off

Clear PSD Revision : No

**16. Integrator Accuracy (2022):**

Conv NA/ $\sigma$  = 0.68/0.75

SPEC: Ave  $\leq$  1.3%

Result: Max = 0.24%

Target Value Accuracy				
	Target [mJ/cm <sup>2</sup> ]	Result [mJ/cm <sup>2</sup> ]	residual (AVE) [%]	repeatability [%]
1	10.000	10.007	0.065	0.075
2	20.000	20.019	0.095	0.050
3	50.000	50.120	0.240	0.020
4	100.000	100.200	0.200	0.000
5	-----	-----	-----	-----
6	-----	-----	-----	-----
7	-----	-----	-----	-----

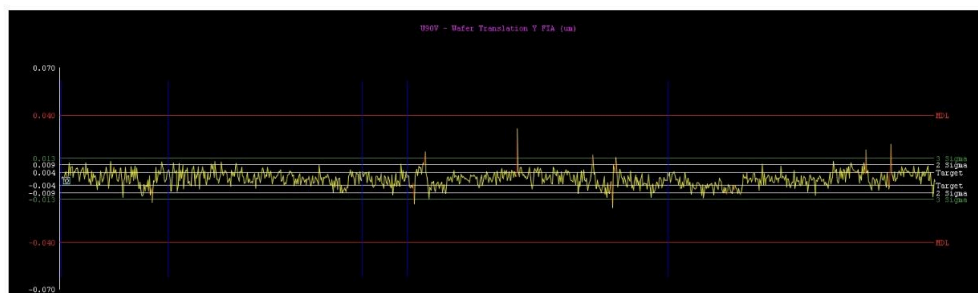
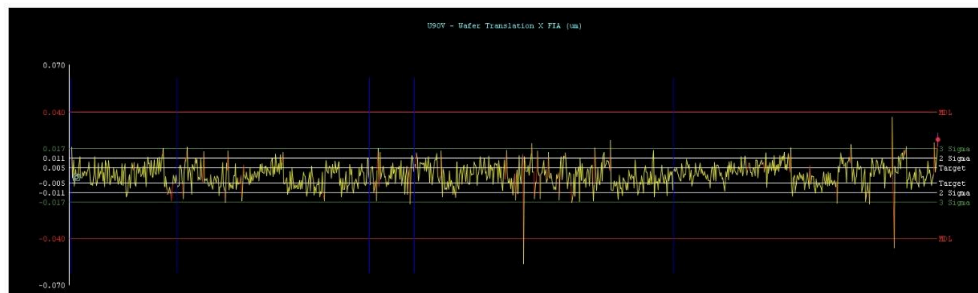
**17-1 FIA (2024):**

SPEC: FIA-EGA =  $|M| + 3\sigma \leq 35\text{nm}$

Result: FIA-EGA X = 20nm

FIA-EGA Y = 20nm

Data is from  Overlay FIA Check 2018-2022



**17-2 LSA (2024):**

SPEC: LSA-EGA =  $|M| + 3\sigma \leq 40\text{nm}$

Result: LSA-EGA X = 20nm

LSA-EGA Y = 20nm

Data is from Overlay LSA Check 2018-2022

