



PROCESS TANKS:
[420] 16.5 x [205] 8.1 x [250] 9.8 DEEP

QDR TANKS:
[405] 15.9 x [205] 8.1 x [300] 11.8 DEEP

POUR-UP
SINK T1

POUR-UP
SINK T2

POUR-UP
SINK T3

POUR-UP
SINK T1

POUR-UP
SINK T2

[MILIMETERS]INCHES

UNLESS OTHERWISE SPECIFIED:		APPROVAL SIGNATURES	
1. DO NOT SCALE DRAWING		ORIGINATED BY:	DATE: (MM-DD-YY)
2. INTERPRET GEOMETRIC DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994		CHECKED BY:	
3. MACHINED SURFACE FINISH ROUGHNESS: $\sqrt{63}$		APPROVED BY:	
4. DIMENSIONS ARE IN INCHES [MILLIMETERS]		REVIEWED BY:	
5. BREAK AND DEBURR ALL EDGES .005 - .015 MAX.		RELEASED BY:	
6. DIMENSIONS APPLY AFTER FINISHES			
7. DIMENSIONS IN PARENTHESES FOR REFERENCE PURPOSES ONLY			
THIRD ANGLE PROJECTION			
DECIMAL DIMENSIONS	ANGULAR DIMENSIONS	SIZE D	CAGE NO.
.XXXX \pm .0005" .XXX \pm .005" .XX \pm .01" .X \pm .1"	MACHINED \pm .1° LOCATING \pm .1° BENDING \pm .5° CHAMFERS \pm .1°	DWG. NO. SA 2000-RT	REV 02

SUPERIOR AUTOMATION INC.
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TITLE:
SA2000-RT

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