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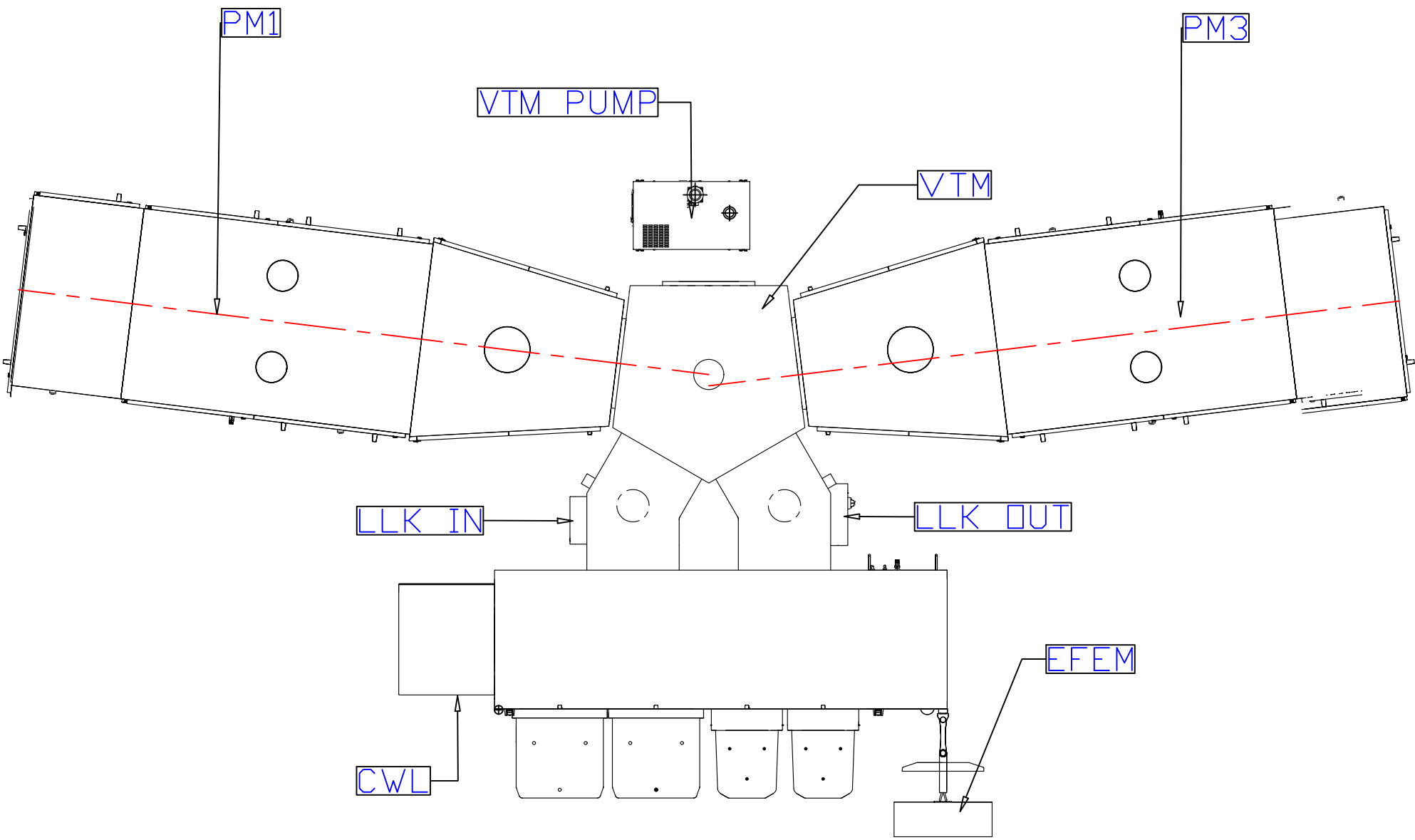
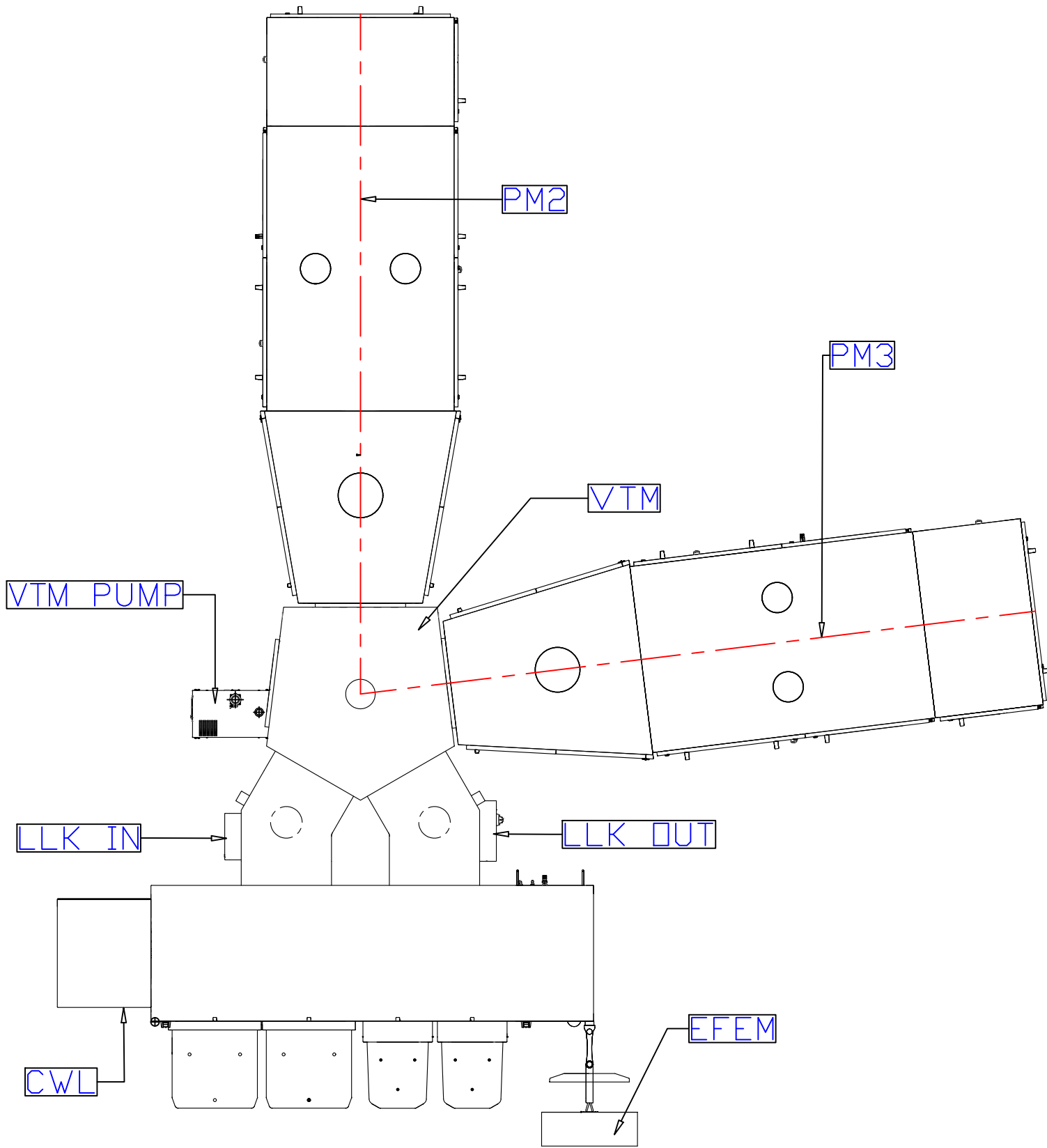
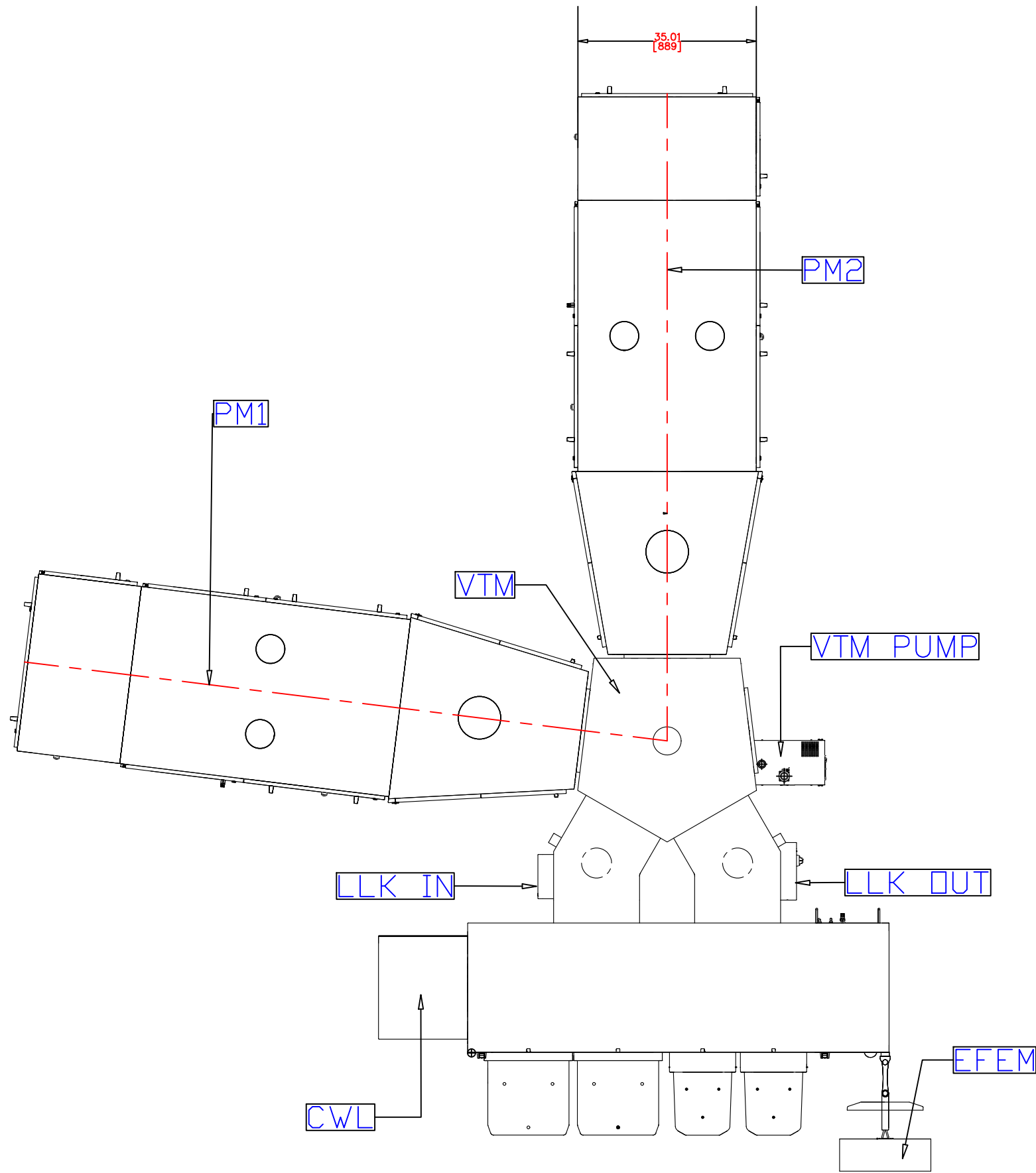
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- A

A

MAIN SYSTEM TOP VIEW
C2 CONFIGURATIONS

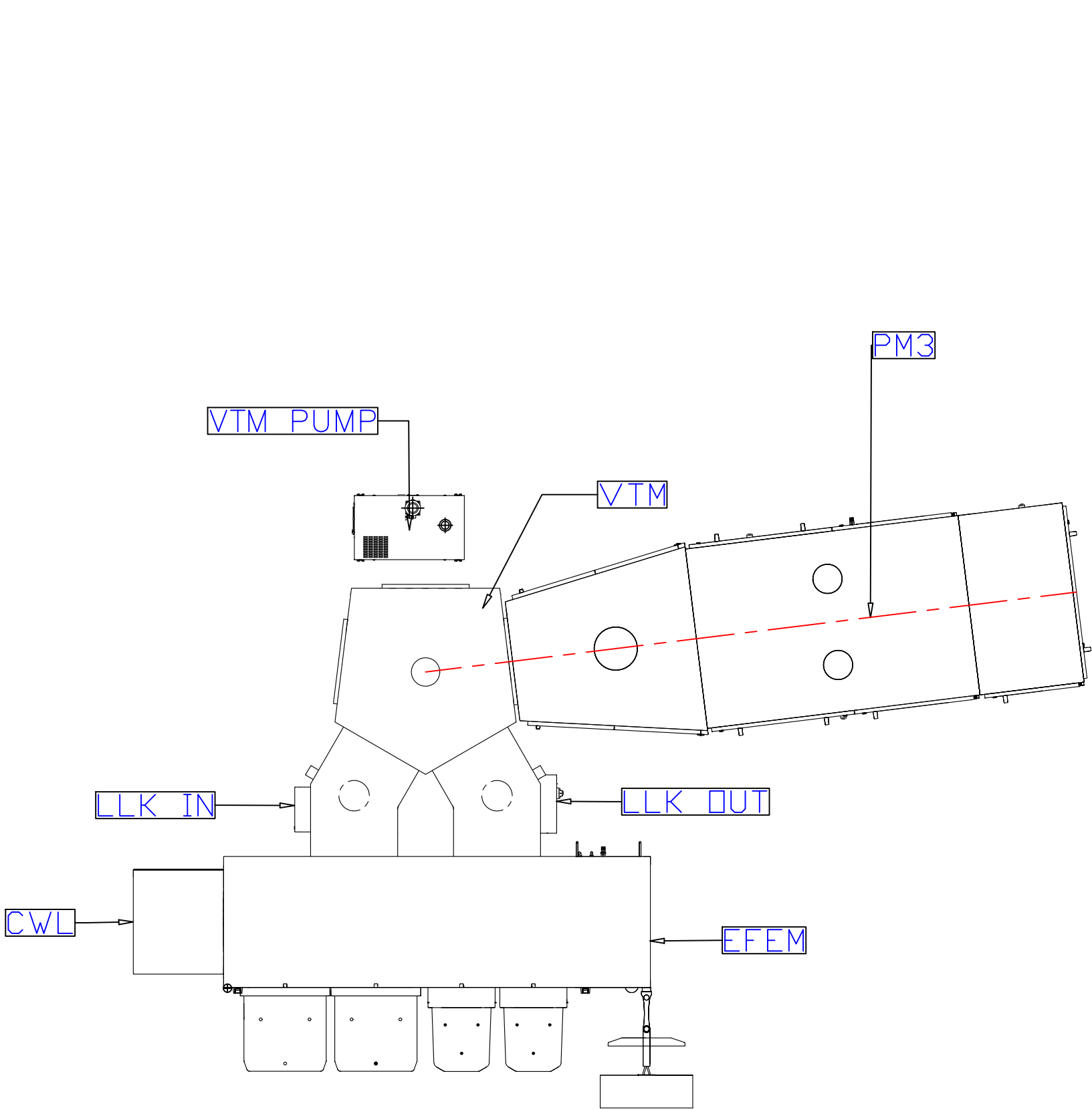
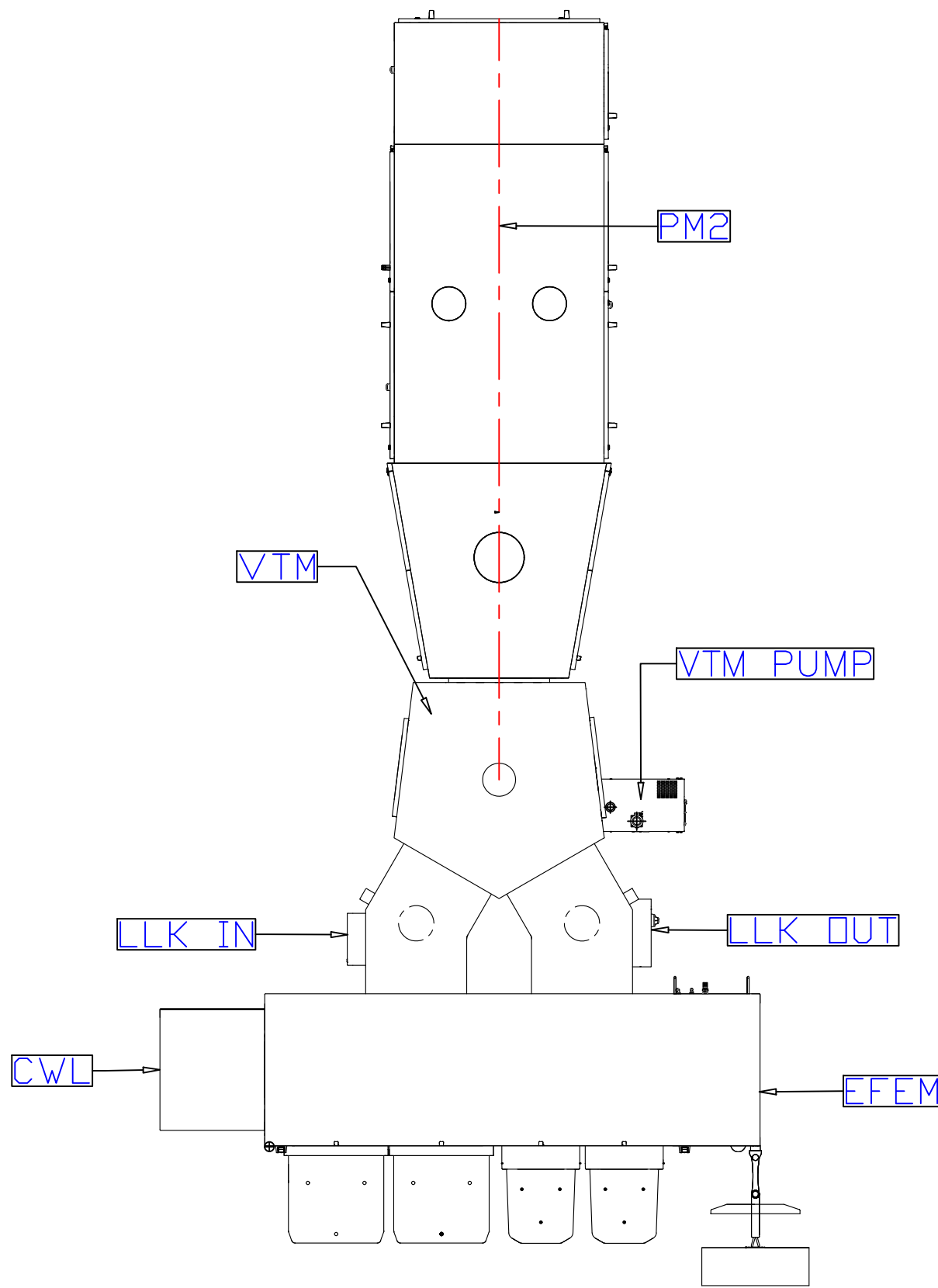
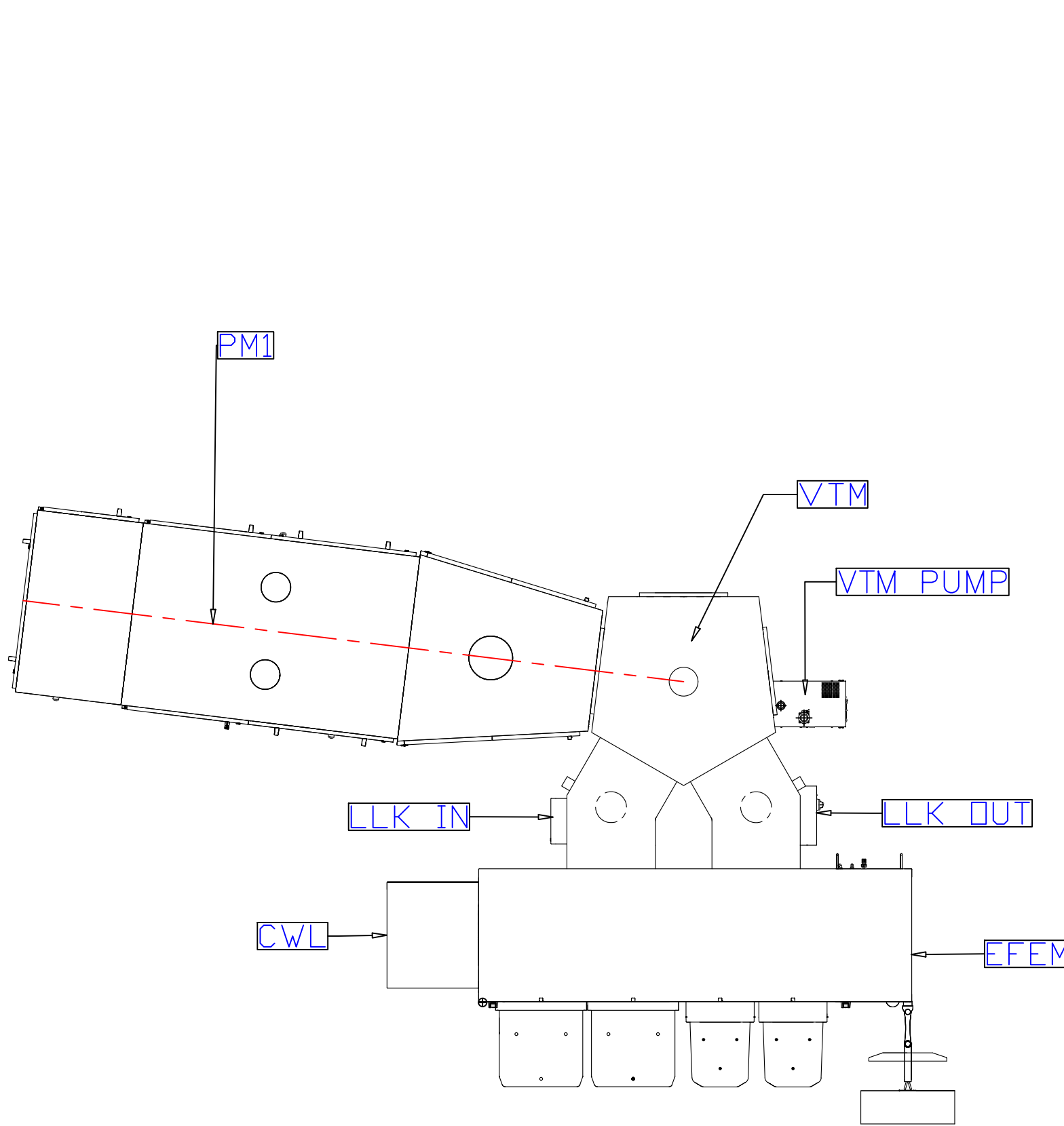
- LEGEND:
- ECA - ELECTRONICS AND CONTROLS ASSEMBLY
 - SDA - SOURCE DELIVERY ASSEMBLY
 - RHA - REACTOR HOUSING ASSEMBLY
 - PM - PROCESS MODULE
 - VTM - VACUUM TRANSFER MODULE
 - EFEM - EQUIPMENT FRONT END MODULE
 - RCA - REACTOR CART ASSEMBLY
 - LLK - LOAD LOCK
 - CWL - CARRIER WAFER LOADER



TITLE: FOOTPRINT, PROPEL 300											
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FILLETS R.015		FINISH 125		THIRD ANGLE PROJECTION		ENG. NJJ		DWN. NJJ		CHKR. RSM	
APVD. RSM		DATE: 04/26/2021		SCALE: N/A		REV. A		SHEET 1		OF 12	

MAIN SYSTEM TOP VIEW
C1 CONFIGURATIONS

- LEGEND:
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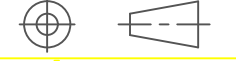
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THIRD ANGLE PROJECTION 			FILLETS R.015 FINISH 125			FP17000			04/26/2021 N/A		
ENG. NJJ			DWN. NJJ			CHKR. RSM			APVD. RSM		
SHEET 3			OF 12								

TABLE 1 – GAS SPECIFICATIONS AT SYSTEM INLET BULKHEAD							
#	MODULE	GAS INPUTS	ESTIMATED FLOW [SLM]**	MIN. SUPPLY PRESSURE****	MAX. SUPPLY PRESSURE****	BULKHEAD FITTING TYPE***	PURITY
1	PM 1,2,3 (PER MODULE)	PURIFIED NH3	52	65PSIG [4.48BAR]	150PSIG [10.34BAR]	1/2" TUBE	<5 PPB H2O
2		PURIFIED N2	175	75PSIG [5.17BAR]	150PSIG [10.34BAR]	1/2" VCR FEMALE	<5 PPB H2O
3		PURIFIED H2	255	60PSIG [4.14BAR]	150PSIG [10.34BAR]	1/2" TUBE	<5 PPB H2O
4		DOPANT #1	5.1	50PSIG [3.45BAR]	150PSIG [10.34BAR]	1/4" TUBE	<5 PPB H2O
5		DOPANT #2	0.1	50PSIG [3.45BAR]	150PSIG [10.34BAR]	1/4" TUBE	<5 PPB H2O
6		HOUSE N2 TO PNEUMATICS	30	86PSIG [5.93BAR]	145PSIG [10.0BAR]	1/4" COMPRESSION	<-70 C DEW PT
7		PURIFIED N2 FOR PUMP	24	60PSIG [4.14BAR]	145PSIG [10.0BAR]	1/4" COMPRESSION	<10 PPB H2O
8		SPARE 1	–	–	–	–	–
9	VTM-AFI	SPARE 2	–	–	–	–	–
10		PURIFIED N2	300	80PSIG [2.07BAR]	145PSIG [10.0BAR]	1/2" VCR MALE	<10 PPB H2O
11		HOUSE N2	350	86PSIG [5.93BAR]	145PSIG [10.0BAR]	3/8" COMPRESSION	<-70 C DEW PT

* CUSTOMER PROCESS MAY REQUIRE DIFFERENT FLOW
 ** MAX FLOW IS DEFINED AS THE SUM OF THE FLOWS OF ALL PRIMARY MFC'S WHEN FULLY OPEN
 *** SUPPLY LINES ARE ASSUMED TO BE THE SAME SIZE AS THE BULKHEADS.
 **** PRESSURE VALUES DO NOT INCLUDE PURIFIER PRESSURE DROP.

TABLE 2 - WATER SPECIFICATION					
MODULE	NOMINAL FLOW (LPM)	SUPPLY PRESSURE	MIN. SUPPLY RETURN DELTA PRESSURE	SUPPLY TEMPERATURE	FITTING
PM 1,2,3 (PER MODULE)	72	60 PSIG [4.14 BAR]	40 PSI [27.6 BAR]	18-20 °C	1" COMPRESSION
VTM	19	40 PSIG [2.75 BAR]	10 PSI [0.68 BAR]	18-20 °C	3/8" COMPRESSION

PARAMETER	REQUIREMENT	
	PM 1,2,3 (PER MODULE)	VTM
VOLTAGE	380 VAC±10%	208 VAC±10%
MAIN BREAKER	100 A	125 A
FREQUENCY	50/60 Hz	50/60 Hz
WIRING REQUIRED	3 WIRES + GROUND	2 WIRES + GROUND
SHORT CIRCUIT RATING (SCCR)	30 KA	10 KA

TABLE 4 – INTERNAL TEMPERATURE AND VENTILATION REQUIREMENTS							
MODULE	STACK	MAXIMUM INTERNAL CABINET TEMP (°C)	EFFECTIVE VOLUME (FT³)	REQUIRED VENTILATION (CFM)	PURPOSE	PORT SIZE (DIA)	VENTILATION REQUIREMENT
PM 1,2,3 (PER MODULE)	SDA	35	97	386–485	ABATEMENT UNINTENDED RELEASE	8”(2X)	4–5 AIR EXCH/MIN; SEMI S2-0712b R16–6.31
PM 1,2,3 (PER MODULE)	RHA	35	114	300	ABATEMENT UNINTENDED RELEASE	12”(1X)	125% PUMP MAX VOLUME FLOW RATE; SEMI S2-0712b SECTION 22.1.3; TABLE R16

MODULE	UNCRATED WEIGHT (kg)
SDA+ ECA+RHA (PM1, 2, 3)	2246
FILTER CART (PM 1, 2, 3)	115
HEAT EXCHANGER (PM 1, 2, 3)	95
RCA (PM1, 2, 3)	780
PROCESS PUMP 1, 2, 3	480
VTM PUMP	75
AFI (EFEM)	1615
VTM	1080
AFI (CWL)	270

TABLE 6 - TEMPERATURE BATH WATER QUALITY SPECIFICATION		
ITEM	STANDARD VALUE	
PH (25℃)	6.0 to 8.0	
ELECTRIC CONDUCTIVITY (25℃) (μ S/cm)	100 to 300	
CHLORIDE ION (mgCl-/L)	50 OR LESS	
SULPHATE ION (mgSO ₄ ²⁻ /L)	50 OR LESS	
ACID CONSUMPTION (PH4.8) (mgCaCO ₃ /L)	50 OR LESS	
TOTAL HARDNESS (mgCaCO ₃ /L)	70 OR LESS	
CALCIUM HARDNESS(mgCaCO ₃ /L)	50 OR LESS	
ION SILICA (mgSiO ₂ /L)	30 OR LESS	
IRON (mgFe/L)	0.3 OR LESS	
COPPER (mgCu/L)	0.1 OR LESS	
SULPHIDE IONS (mgS ²⁻ /L)	NONE DETECTED	
AMMONIUM ION (mgNH ₄ ⁺ /L)	0.1 OR LESS	
RESIDUAL CHLORIDE (mgCl/L)	0.3 OR LESS	
FREE CARBON (mgCO ₂ /L)	4.0 OR LESS	
FILTRATION (μm)	5 OR LESS	

BATH LIQUID	TEMP. RANGE	REMARKS
WATER	5~60℃	
ETHYLENEGLYCOL- WATER SOLUTION	0~60℃	CONCENTRATION OF ETHYLENEGLYCOL MUST BE LOWER THAN 50%

#	MODULE	EXHAUST NAME	PORT SIZE/LOCATION	PURPOSE	MAX PORT BACKPRESSURE
1	PM 1,2,3 (PER MODULE)	PROCESS EXHAUST	KF 40	PROCESS ABATEMENT	1.5 PSIG
2	VTM PUMP	PROCESS EXHAUST	KF 25	PROCESS ABATEMENT	AMBIENT PRESSURE. EXHAUST VENTED TO ATMOSPHERE

TABLE 8 - VACUUM SPECIFICATION					
MODULE	NOMINAL FLOW (SCFM)	SUPPLY PRESSURE (PSIG)	SUPPLY TEMPERATURE	FITTING	
AFI	2.8	-13.1 TO -8.7	27-15 °C	10mm PUSH FITTING	

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FILLETS R.015 FINISH 125				INTERPRET DRAWING FOR PER ASMEI				DWG. NO. FP17000			
THIRD ANGLE PROJECTION				FRACTIONAL ± 1/64 ANGULAR ± 1/2				DATE: 04/26/2021 REV. A			
				ENG. NJJ				SHEET 4 OF 12			
				DWG. NJJ				RSM			
				APVD. RSM							

MAIN SYSTEM TOP VIEW

C3 CONFIGURATION

LEGEND:

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The top view shows a central vertical assembly with three process modules (PM1, PM2, PM3) arranged horizontally. Below them are two load locks (LLK IN, LLK OUT) and a carrier wafer loader (CWL). An equipment front end module (EFEM) is located at the bottom right. Dimensions are provided in inches with fractional equivalents in parentheses.

MAIN SYSTEM FRONT VIEW

The front view shows the side profile of the system, including various panels, doors, and internal components. Dimensions are provided in inches with fractional equivalents in parentheses.

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FILLETS R.015 FINISH 125/ THIRD ANGLE PROJECTION				FP17000		SCALE: N/A	
				APVD. RSM		SHEET 5 OF 12	

MAIN SYSTEM TOP VIEW

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MAIN SYSTEM FRONT VIEW

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DECIMAL .XX ±1/4
.XXX ±1/8
.XXXX ±1/16

FILLET R.015 FINISH 125/
THIRD ANGLE PROJECTION

INTERPRET DWG. NO.
DRAWING PER ASMEI Y14.5M-2009
ENG. NJJ DWN. NJJ CHKR. RSM APVD. RSM SHEET 5 OF 12

DATE: 04/26/2021 REV. A

SCALE: N/A

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MAIN SYSTEM FRONT VIEW

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FILLET R.015 FINISH 125/
THIRD ANGLE PROJECTION

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MAIN SYSTEM FRONT VIEW

FACILITY SEALING

TITLE: FOOTPRINT, PROPEL 300

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.XXX ±1/8
.XXXX ±1/16
FRACTIONAL ±1/64
ANGULAR ±1/2°

FILLET R.015 FINISH 125/
THIRD ANGLE PROJECTION

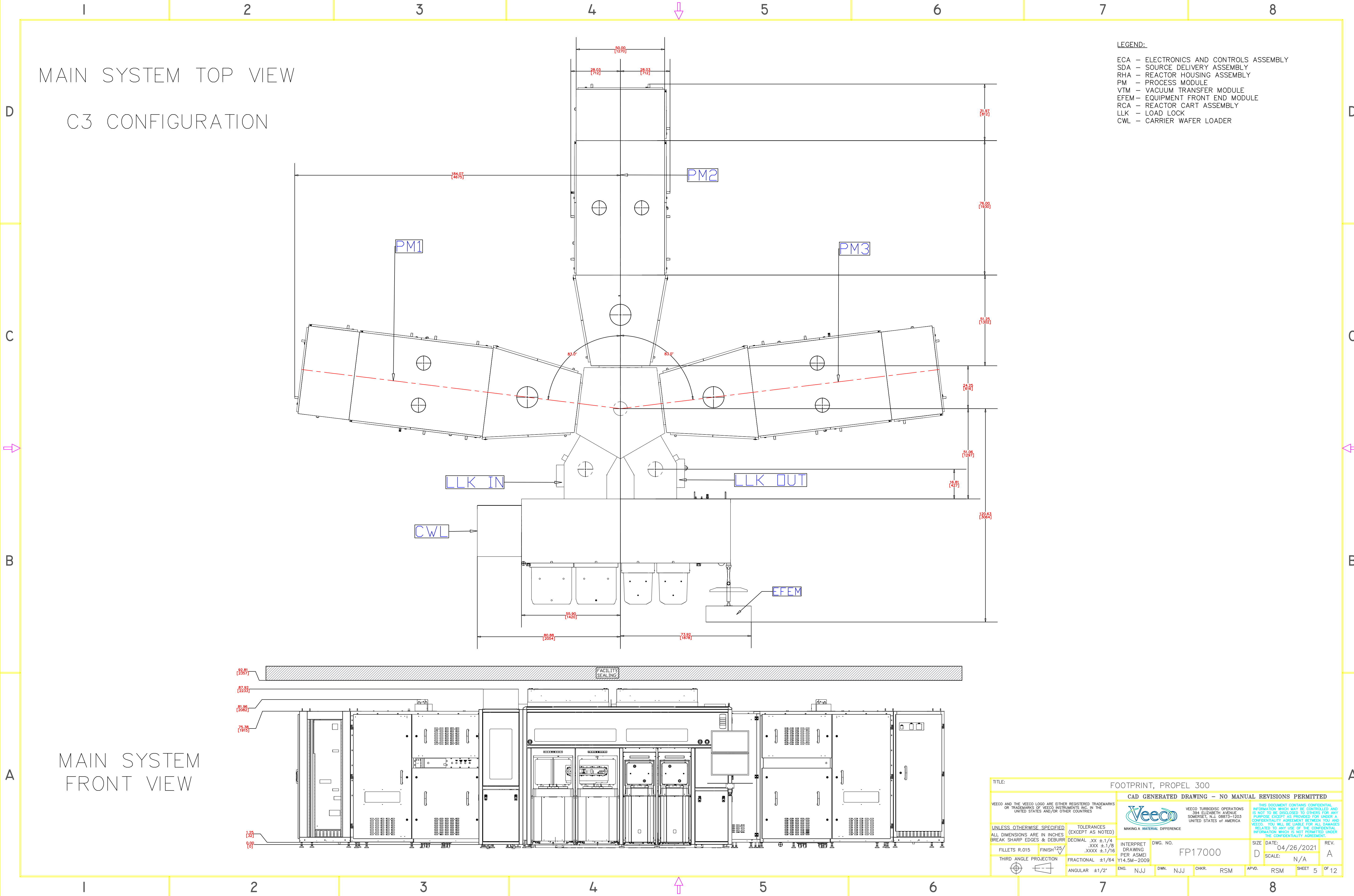
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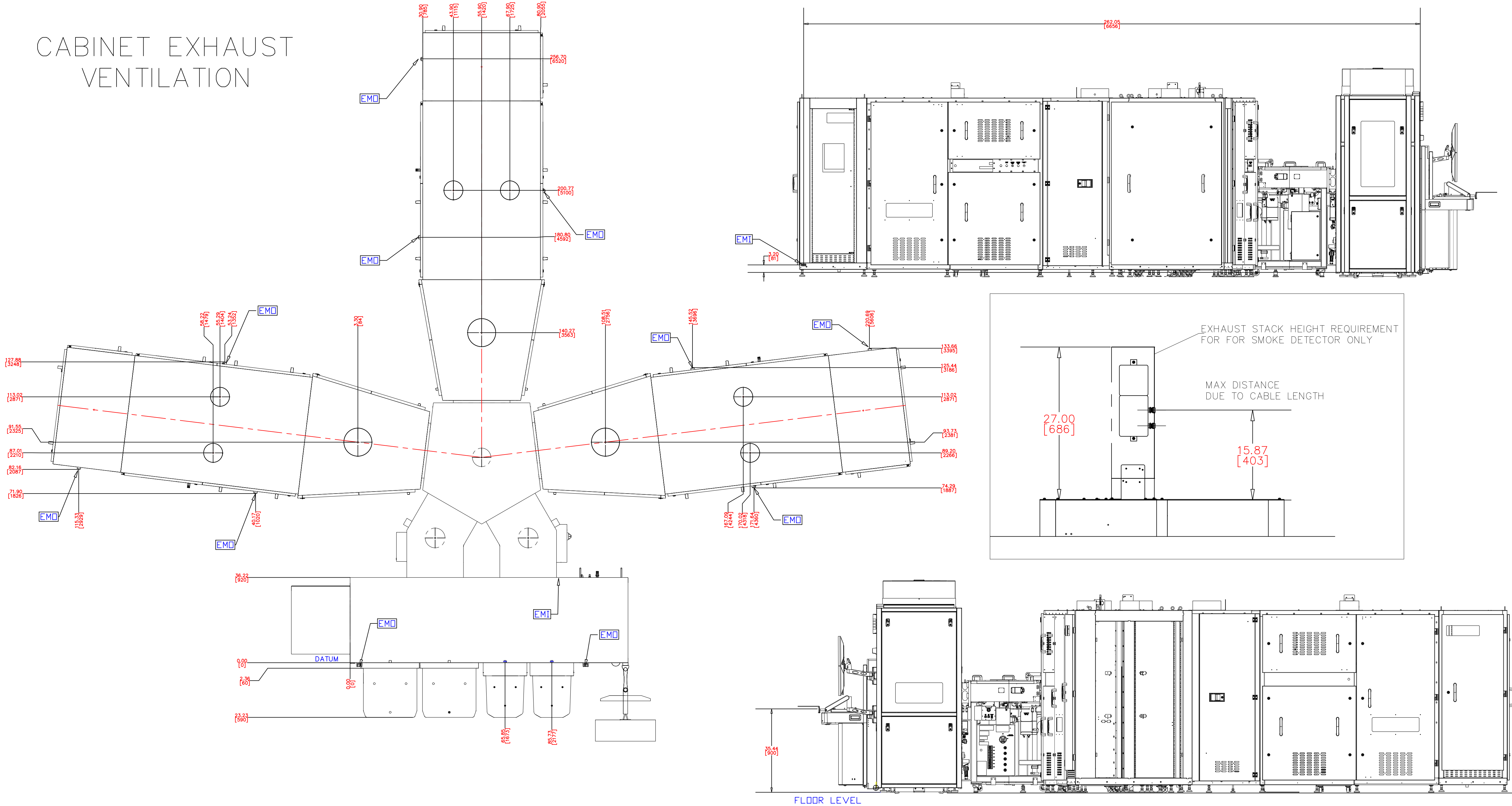
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MAIN SYSTEM TOP VIEW

CABINET EXHAUST
VENTILATION



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THIRD ANGLE PROJECTION		DWG. NO. FP17000	
DATE: 04/26/2021		REV. A	
SCALE: N/A		SHEET 6 OF 12	

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C



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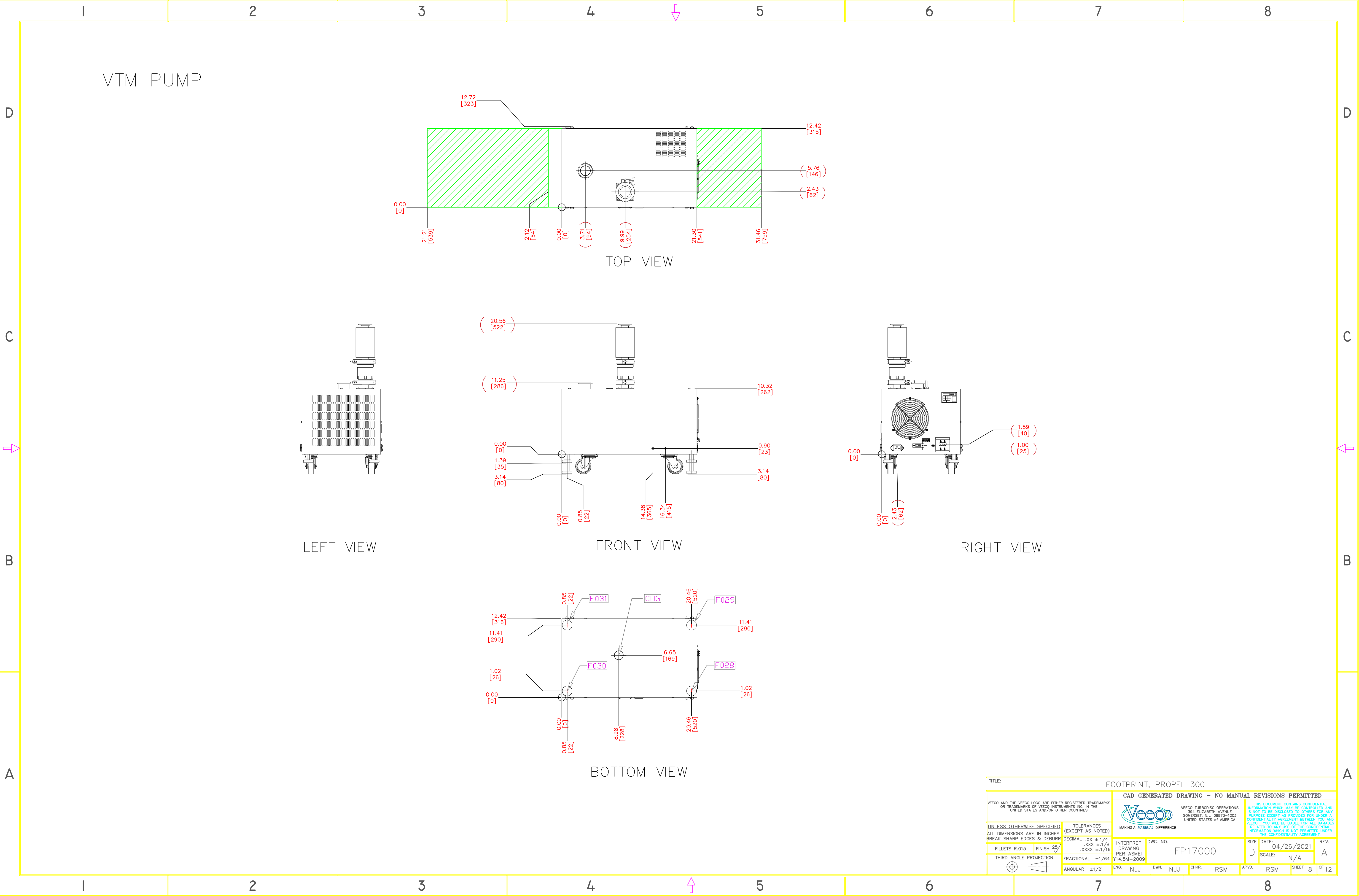


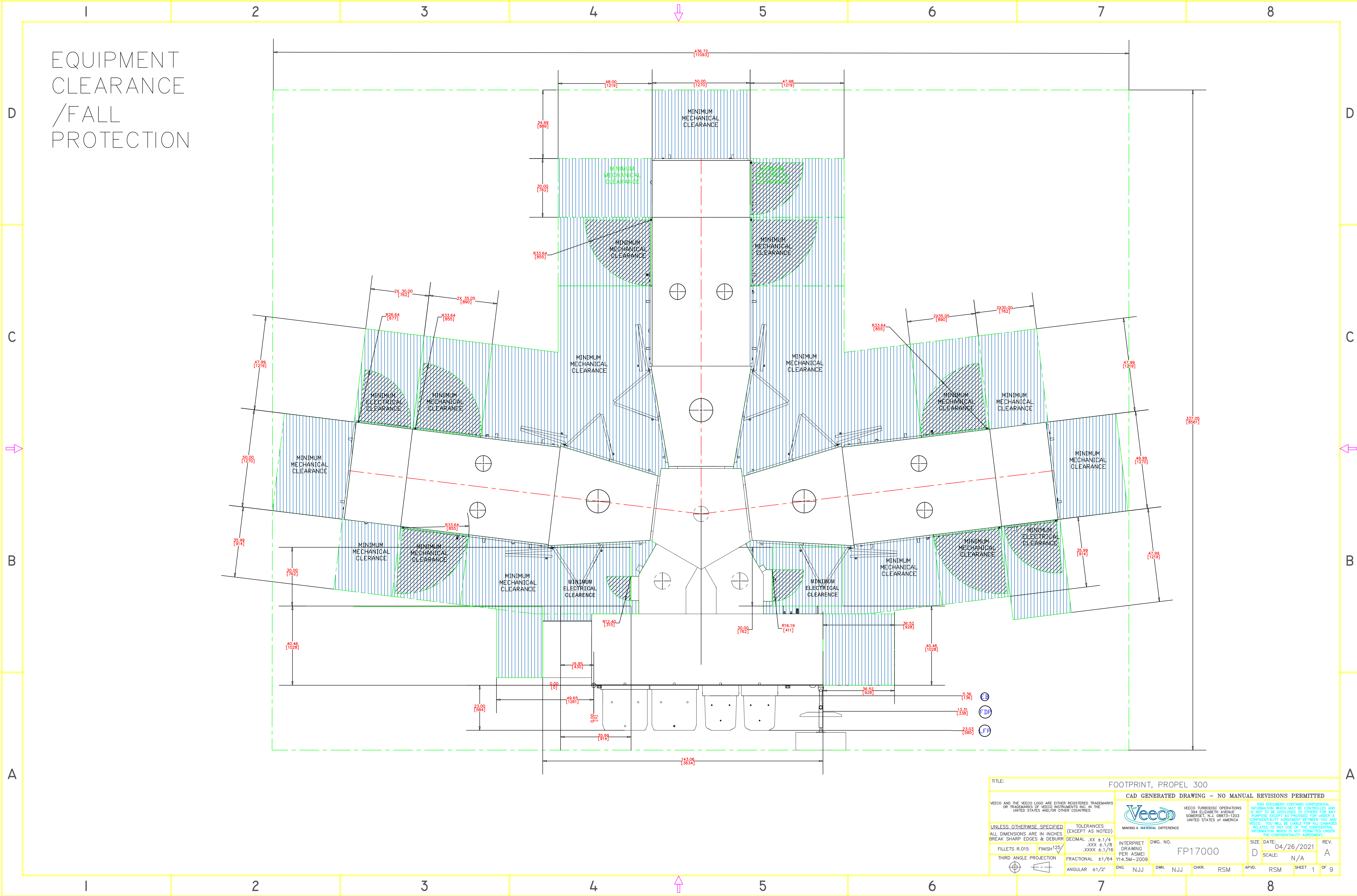
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BOTTOM VIEW SEEN FROM TOP

A



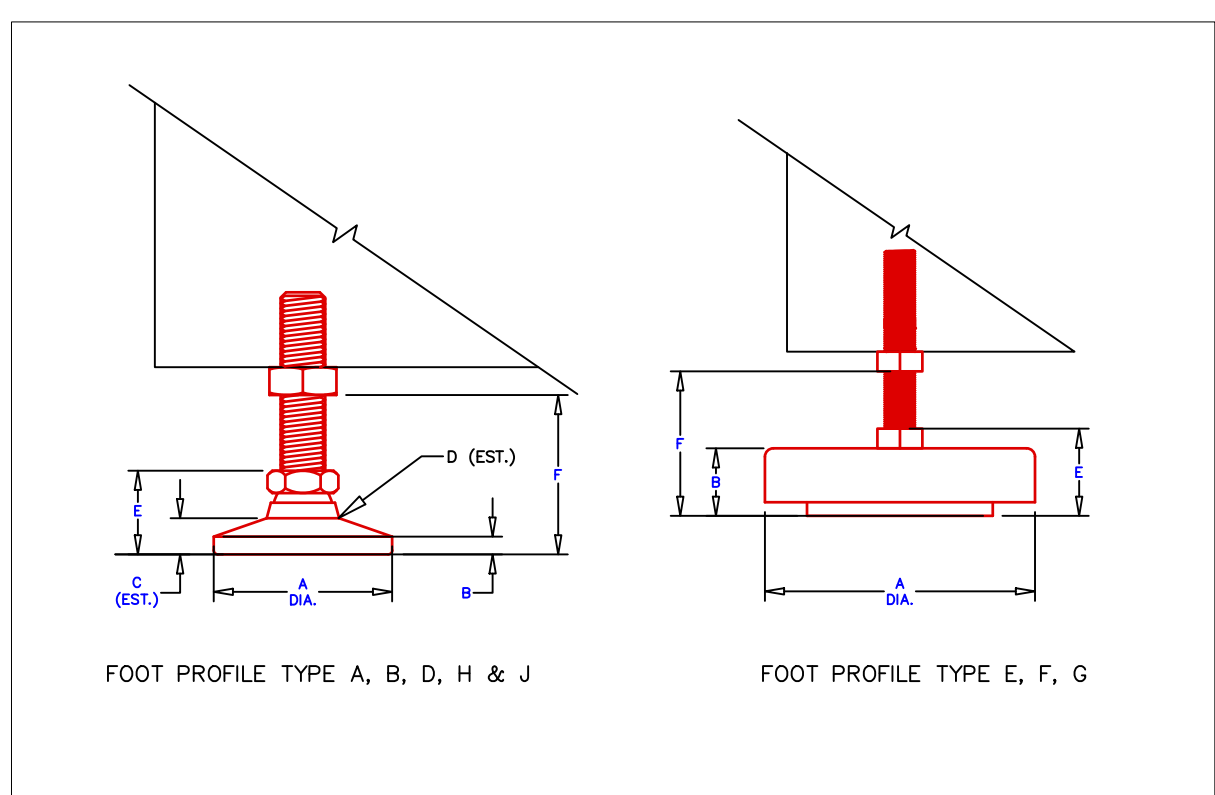
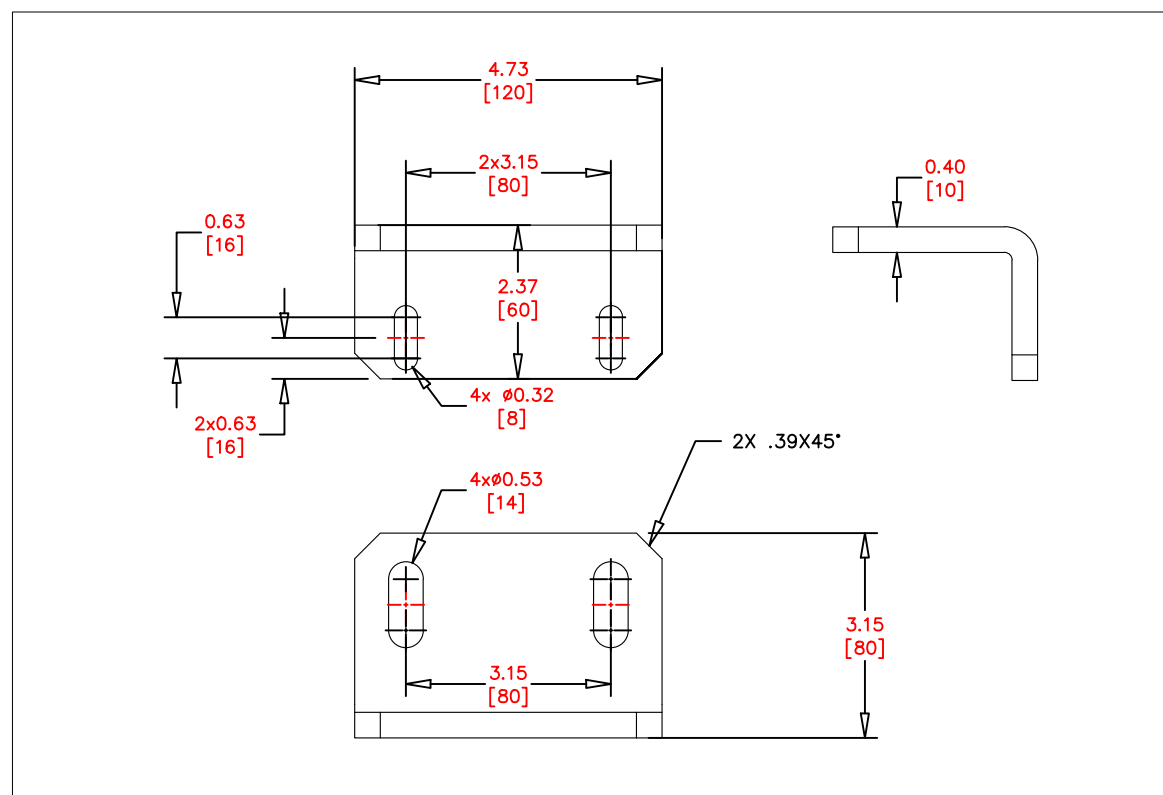
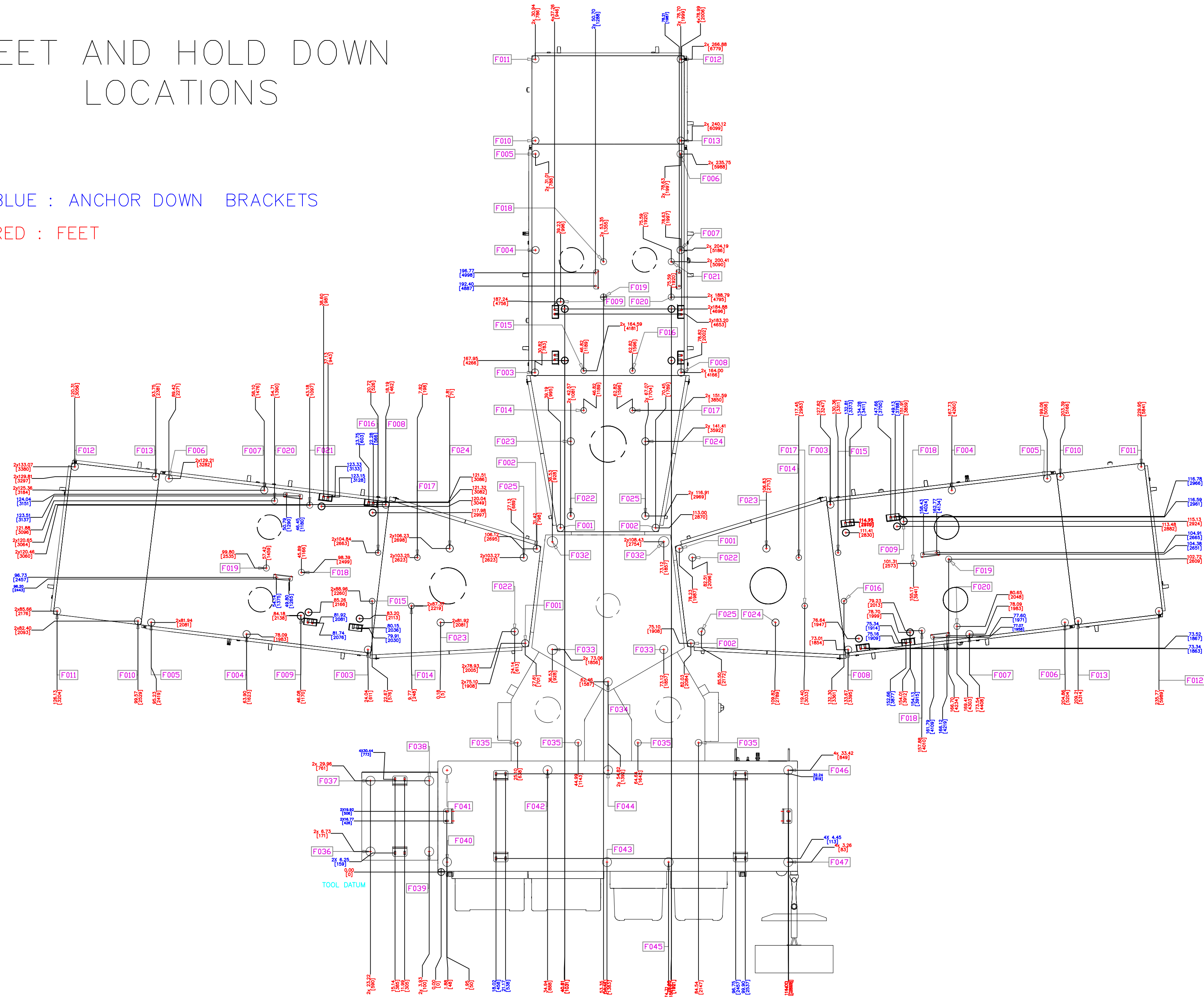


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FILLETS R.015 FINISH 125/			THIRD ANGLE PROJECTION			SIZE D			DATE: 04/26/2021		
						SCALE: N/A			REV. A		
						SHEET 1 OF 9					

FEET AND HOLD DOWN LOCATIONS

BLUE : ANCHOR DOWN BRACKETS

RED : FEET



TOOL FOOT PROFILES										
Foot Profile Type	A (Ø) (mm)	B (mm)	C (EST.) (mm)	D (Ø EST.) (mm)	E (mm)	F (mm)	G Bolt Diameter & Thread Pitch (in or mm)	Jam Nut Provided	Foot Used as Seismic Restraint	Comments
A	60.5	7.5	17.8	26.7	44.5	63.5	5/8"-11 UNC 2A	Y	Y	VENDOR: ATLAS CASTERS VENDOR PART NUMBER: LV6311-SS-SS DIMENSIONS "B", "C", "D" IS MEASURED FROM VENDOR 3D CAD MODEL LEVELING NUT THICKNESS IS MEASURED FROM VENDOR 3D CAD MODEL
B	47.6	7	14	25.4	28.575	72.2	1/2-13 UNC 2A	Y	Y	VENDOR: McMASTER CARR VENDOR PART NUMBER: 6111K33 DIMENSIONS "B", "C", "D" IS MEASURED FROM VENDOR 3D CAD MODEL LEVELING NUT THICKNESS IS MEASURED FROM VENDOR 3D CAD MODEL CASTERS ARE USED
C	-	-	-	-	-	-	-	-	N	VENDOR: ATLAS CASTERS VENDOR PART NUMBER: LV6812-SS-SX DIMENSIONS "B", "C", "D" IS MEASURED FROM VENDOR 3D CAD MODEL LEVELING NUT THICKNESS IS MEASURED FROM VENDOR 3D CAD MODEL
D	60.5	7.5	17.8	26.5	44.5	78.5	11/16-12 UNS 2A	Y	Y	VENDOR: ATLAS CASTERS VENDOR PART NUMBER: LV6812-SS-SX DIMENSIONS "B", "C", "D" IS MEASURED FROM VENDOR 3D CAD MODEL LEVELING NUT THICKNESS IS MEASURED FROM VENDOR 3D CAD MODEL
E	60	17	-	-	27	-	M16X2.0	Y	N	
F	40	13	-	-	20	-	M10 X 1.5	Y	N	
G	76	20	-	-	41	59	M16X2.0	N	N	VENDOR PART NUMBER: BNRSV-70/4 M16x200
H	60.5	7.5	17.8	26.7	44.5	63.5	5/8"-11 UNC 2A	Y	Y	ATLAS PART NUMBER: LV6311-SS-SX
J	47.5	5.5	11.5	25	33.5	50.8	1/2-13 UNC 2A	Y	Y	ATLAS PART NUMBER: LV5013-SS-SX

TABLE 9 TOOL FOOT LOADING					
EQUIPMENT COMPONENT	FOOT ID	QTY	FOOT PROFILE TYPE	LOAD DRY MASS PER FOOT (KG)	LOAD WET MASS PER FOOT (KG)
PM 1 (RHA)	F001	1	A	66	66
PM 2 (RHA)	F001	1	A	66	66
PM 3 (RHA)	F001	1	A	66	66
PM 1 (RHA)	F002	1	A	95	95
PM 2 (RHA)	F002	1	A	95	95
PM 3 (RHA)	F002	1	A	95	95
PM 1 (SDA)	F003	1	A	173	173
PM 2 (SDA)	F003	1	A	173	173
PM 3 (SDA)	F003	1	A	173	173
PM 1 (SDA)	F004	1	A	128	138
PM 2 (SDA)	F004	1	A	128	138
PM 3 (SDA)	F004	1	A	128	138
PM 1 (SDA)	F005	1	A	42	52
PM 2 (SDA)	F005	1	A	42	52
PM 3 (SDA)	F005	1	A	42	52
PM 1 (SDA)	F006	1	A	100	110
PM 2 (SDA)	F006	1	A	100	110
PM 3 (SDA)	F006	1	A	100	110
PM 1 (SDA)	F007	1	A	280	290
PM 2 (SDA)	F007	1	A	280	290
PM 3 (SDA)	F007	1	A	280	290
PM 1 (SDA)	F008	1	A	368	368
PM 2 (SDA)	F008	1	A	368	368
PM 3 (SDA)	F008	1	A	368	368
PM 1 (SDA)	F009	1	A	254	254
PM 2 (SDA)	F009	1	A	254	254
PM 3 (SDA)	F009	1	A	254	254
PM 1 (ECA)	F010	1	A	230	230
PM 2 (ECA)	F010	1	A	230	230
PM 3 (ECA)	F010	1	A	230	230
PM 1 (ECA)	F011	1	A	197	197
PM 2 (ECA)	F011	1	A	197	197
PM 3 (ECA)	F011	1	A	197	197
PM 1 (ECA)	F012	1	A	145	145
PM 2 (ECA)	F012	1	A	145	145
PM 3 (ECA)	F012	1	A	145	145
PM 1 (ECA)	F013	1	A	168	168
PM 2 (ECA)	F013	1	A	168	168
PM 3 (ECA)	F013	1	A	168	168
PM 1 (FILTER CART)	F014	1	B	33.8	33.8
PM 2 (FILTER CART)	F014	1	B	33.8	33.8
PM 3 (FILTER CART)	F014	1	B	33.8	33.8
PM 1 (FILTER CART)	F015	1	B	33.1	33.1
PM 2 (FILTER CART)	F015	1	B	33.1	33.1
PM 3 (FILTER CART)	F015	1	B	33.1	33.1
PM 1 (FILTER CART)	F016	1	B	24.2	24.2
PM 2 (FILTER CART)	F016	1	B	24.2	24.2
PM 3 (FILTER CART)	F016	1	B	24.2	24.2
PM 1 (FILTER CART)	F017	1	B	23.9	23.9
PM 2 (FILTER CART)	F017	1	B	23.9	23.9

PM 3 (FILTER CART)	F017	1	B	23.9	23.9
PM 1 (HEX)	F018	1	C	26.2	26.2
PM 2 (HEX)	F018	1	C	26.2	26.2
PM 3 (HEX)	F018	1	C	26.2	26.2
PM 1 (HEX)	F019	1	C	21.3	21.3
PM 2 (HEX)	F019	1	C	21.3	21.3
PM 3 (HEX)	F019	1	C	21.3	21.3
PM 1 (HEX)	F020	1	C	25.8	25.8
PM 2 (HEX)	F020	1	C	25.8	25.8
PM 3 (HEX)	F020	1	C	25.8	25.8
PM 1 (HEX)	F021	1	C	21.7	21.7
PM 2 (HEX)	F021	1	C	21.7	21.7
PM 3 (HEX)	F021	1	C	21.7	21.7
PM 1 (RCA)	F022	1	D	209	216
PM 2 (RCA)	F022	1	D	209	216
PM 3 (RCA)	F022	1	D	209	216
PM 1 (RCA)	F023	1	D	181	188
PM 2 (RCA)	F023	1	D	181	188
PM 3 (RCA)	F023	1	D	181	188
PM 1 (RCA)	F024	1	D	181	188
PM 2 (RCA)	F024	1	D	181	188
PM 3 (RCA)	F024	1	D	181	188
PM 1 (RCA)	F025	1	D	209	216
PM 2 (RCA)	F025	1	D	209	216
PM 3 (RCA)	F025	1	D	209	216
PROCESS PUMP 1	F026	2	E	144.4	144.4
PROCESS PUMP 2	F026	2	E	144.4	144.4
PROCESS PUMP 3	F026	2	E	144.4	144.4
PROCESS PUMP 1	F027	2	E	95.6	95.6
PROCESS PUMP 2	F027	2	E	95.6	95.6
PROCESS PUMP 3	F027	2	E	95.6	95.6
VTM PUMP	F028	1	F	17	17
VTM PUMP	F029	1	F	14	14
VTM PUMP	F030	1	F	24	24
VTM PUMP	F031	1	F	20	20
VTM	F032	2	H	140	140
VTM	F033	2	H	180	180
VTM	F034	1	H	200	200
VTM	F035	4	J	60	65
AFI(CWL)	F036	1	G	67.5	67.5
AFI(CWL)	F037	1	G	67.5	67.5
AFI(CWL)	F038	1	G	67.5	67.5
AFI(CWL)	F039	1	G	67.5	67.5
AFI (EFEM)	F040	1	G	200	200
AFI (EFEM)	F041	1	G	170	170
AFI (EFEM)	F042	1	G	150	150
AFI (EFEM)	F043	1	G	215	215
AFI (EFEM)	F044	1	G	170	170
AFI (EFEM)	F045	1	G	230	230
AFI (EFEM)	F046	1	G	200	200
AFI (EFEM)	F047	1	G	280	280

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INTERPRET
DRAWING
PER ASME
Y14.5M-2009

DWG. NO.
FP17000

DATE: 04/26/2021
SCALE: N/A

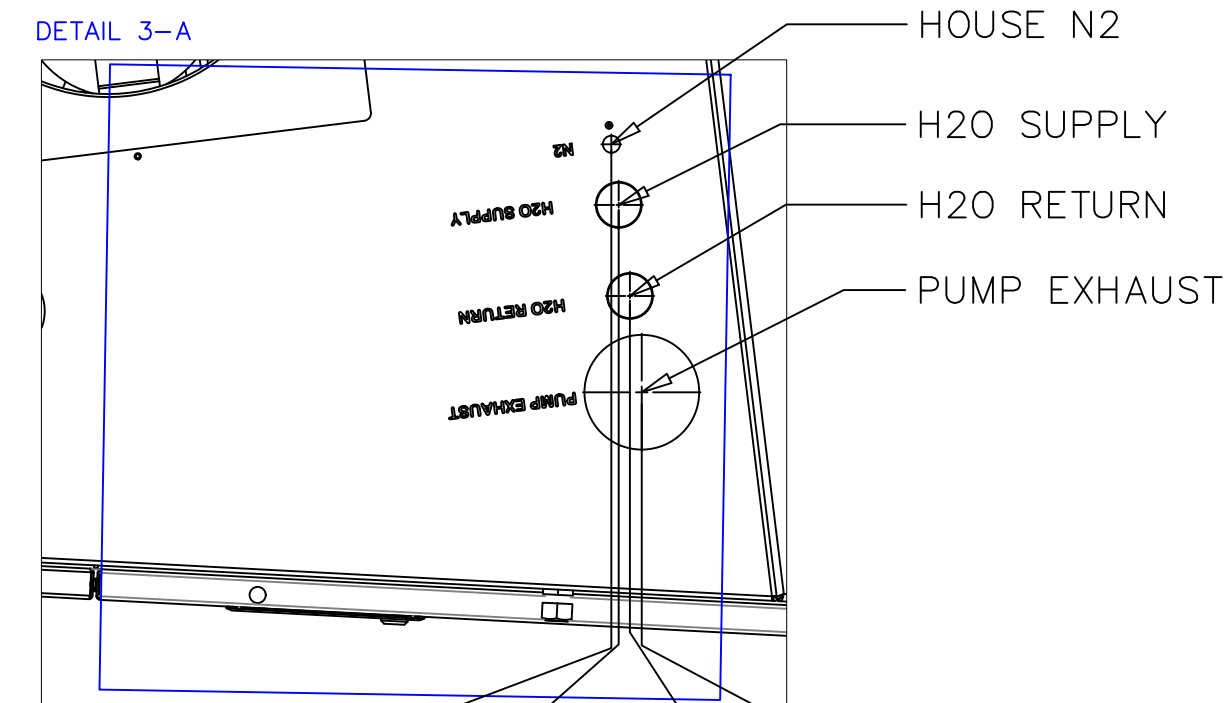
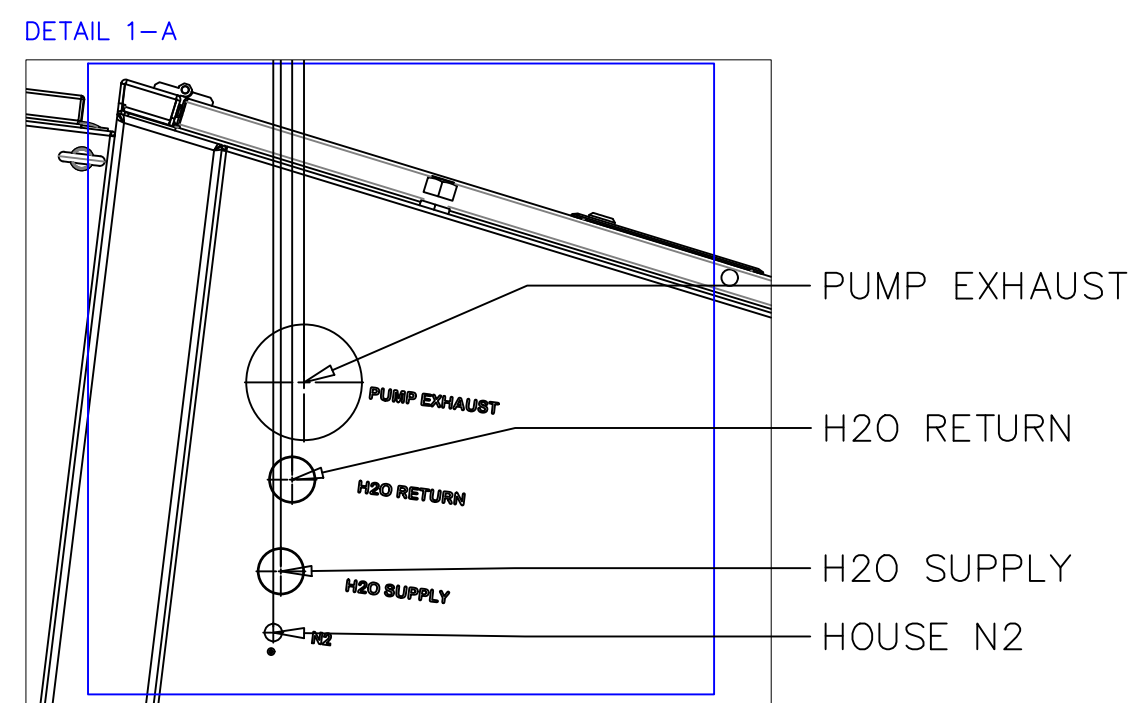
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APVD: RSM
SHEET 10 OF 12

FACILITY INLET
TOP FEED FOR PM 1, 2, 3

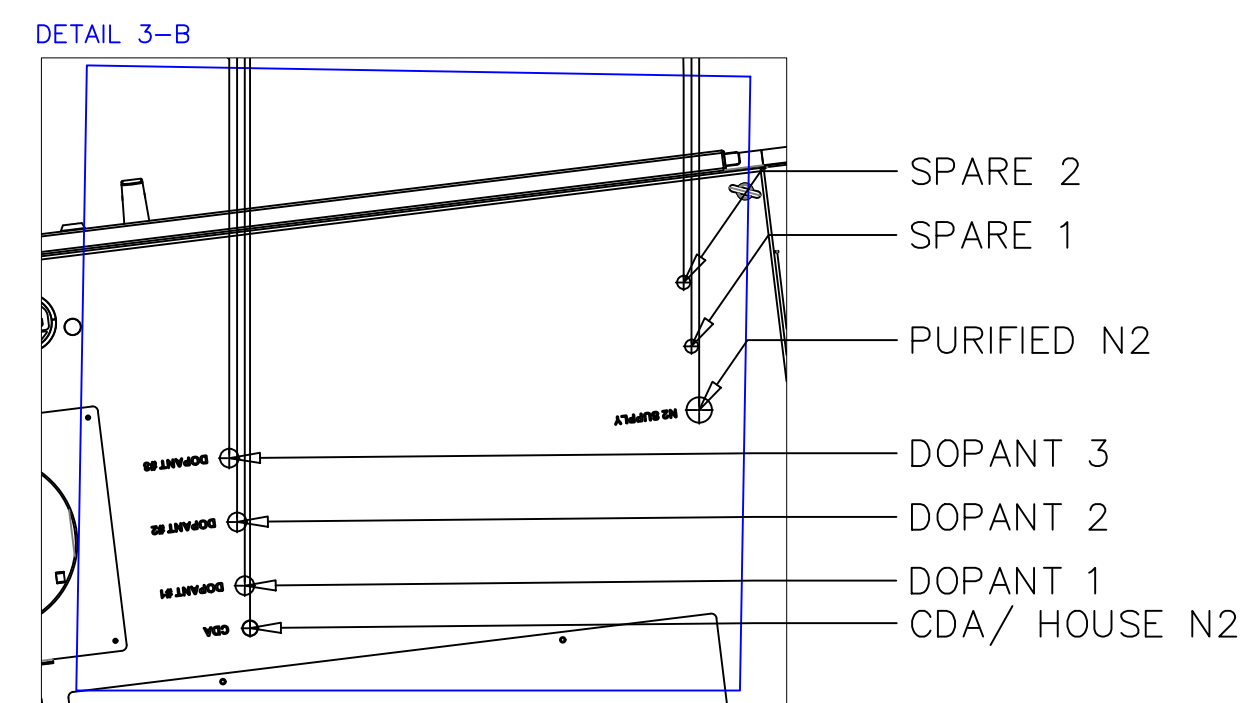
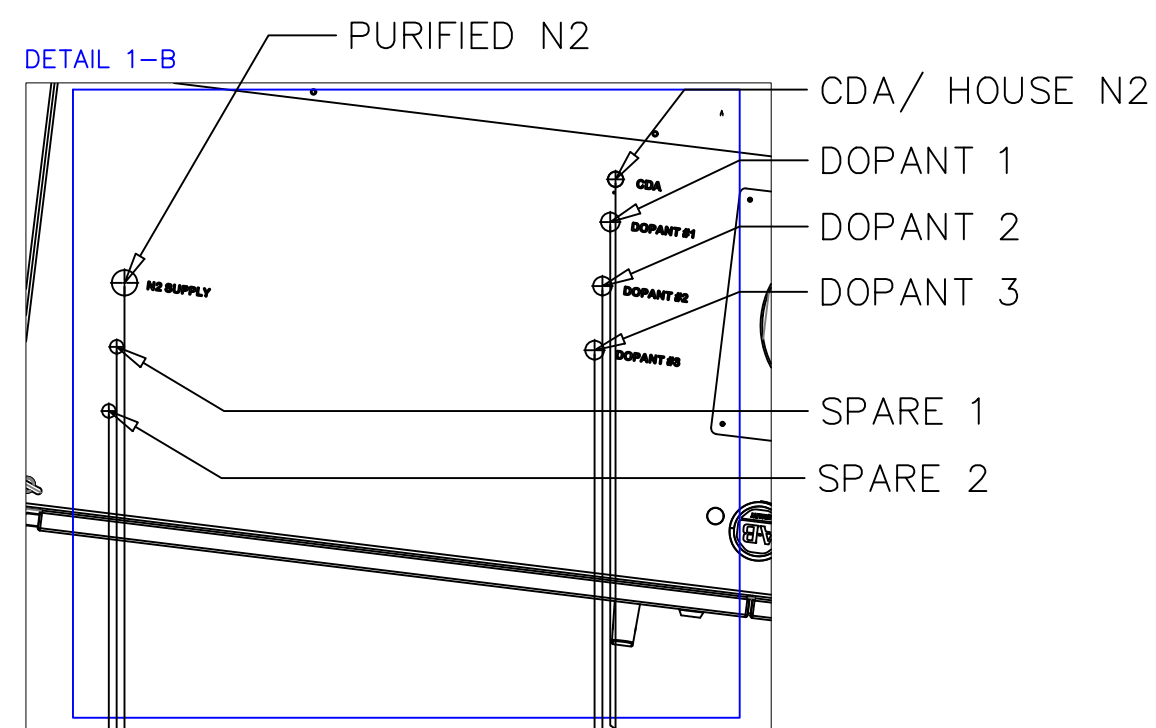
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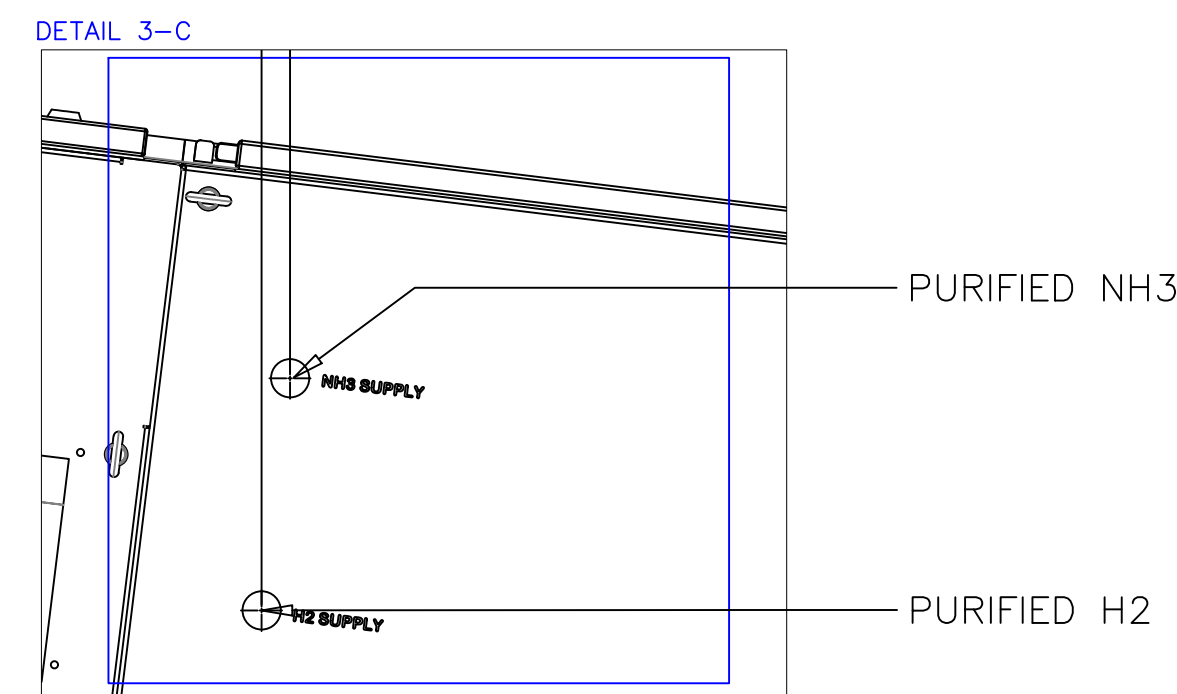
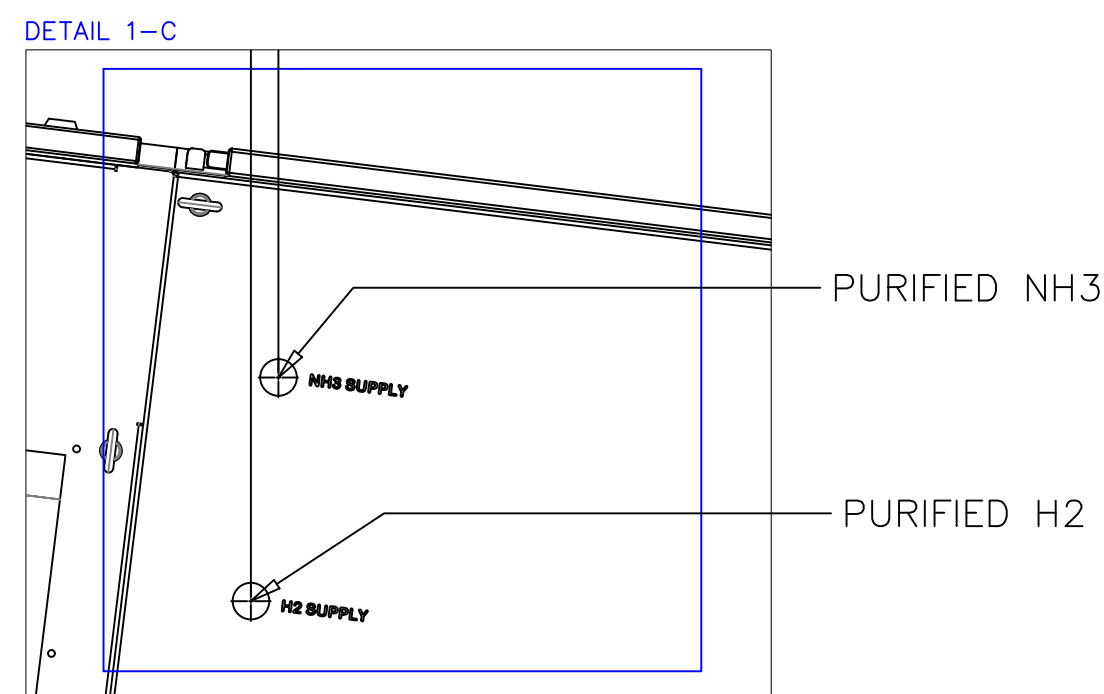
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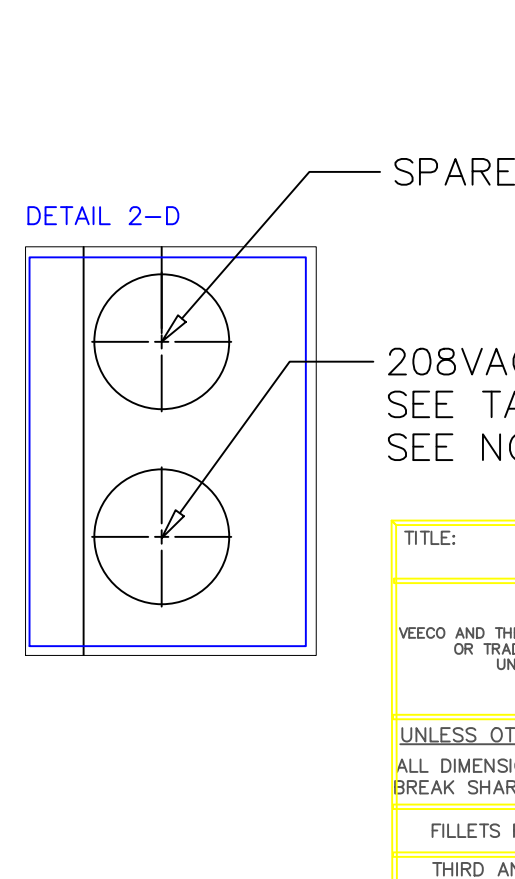
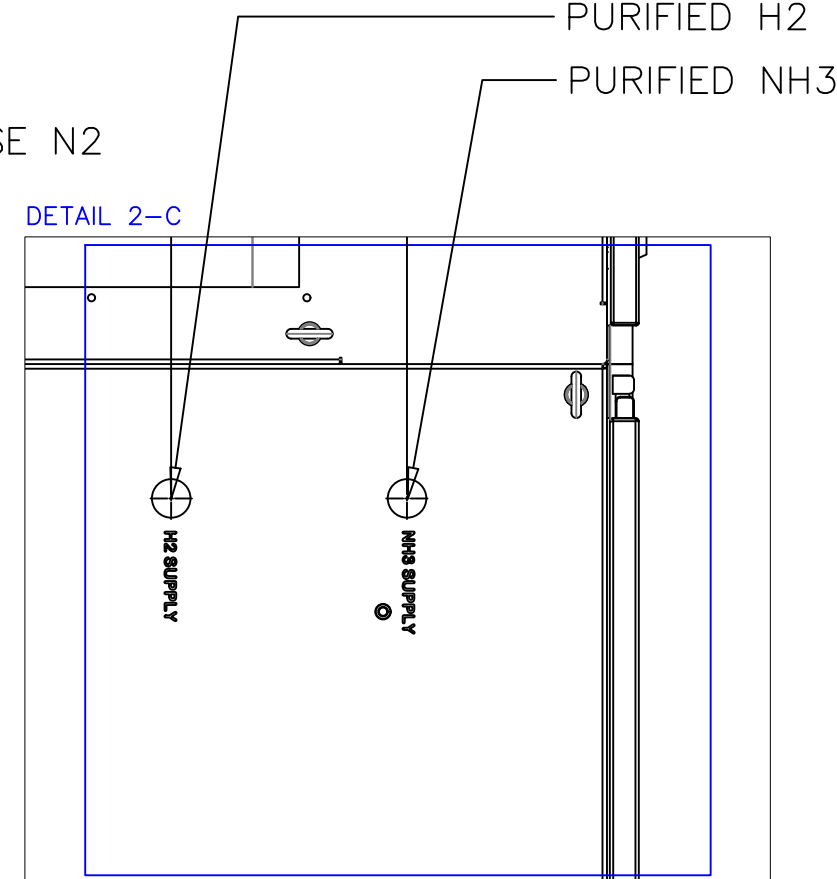
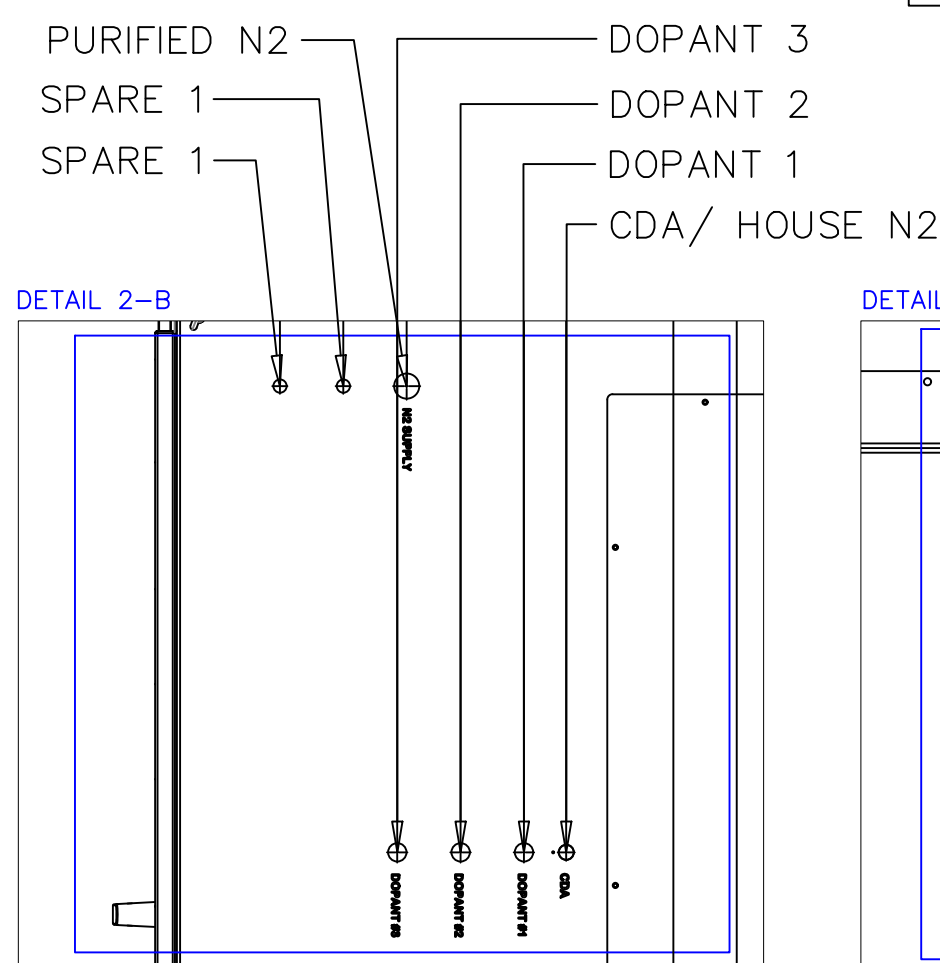
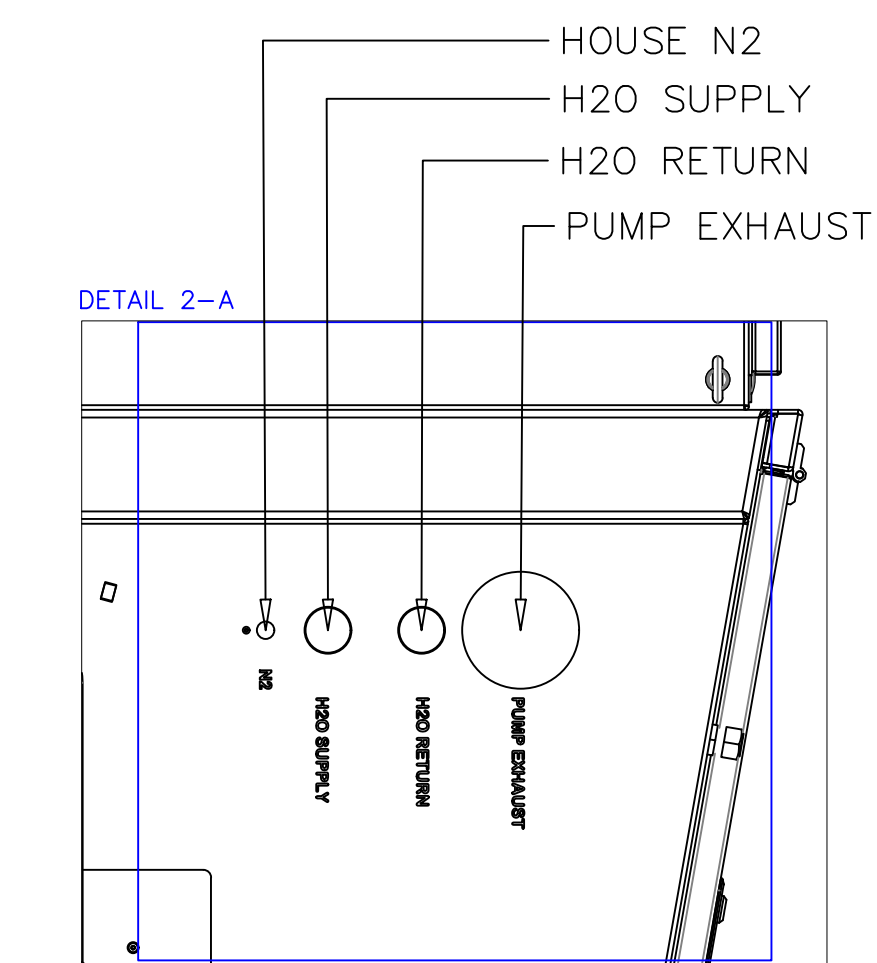
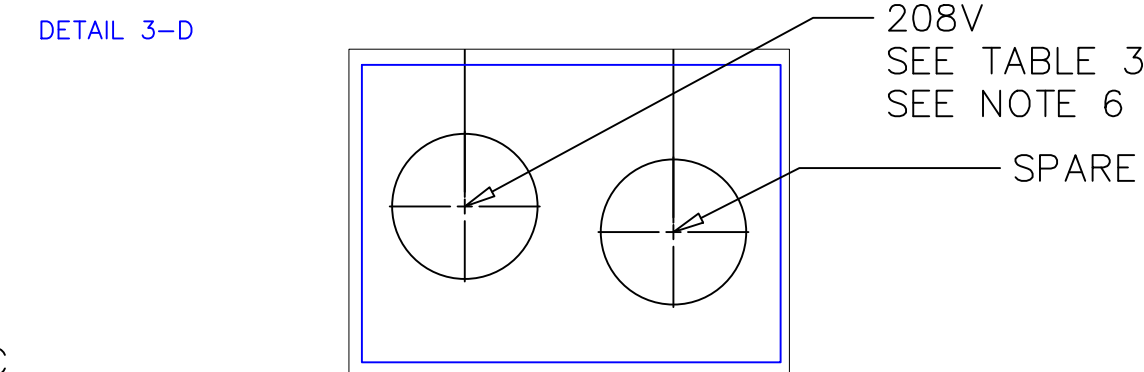
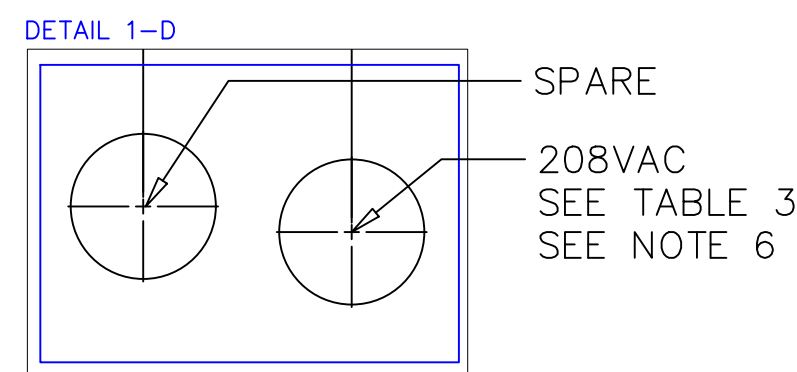
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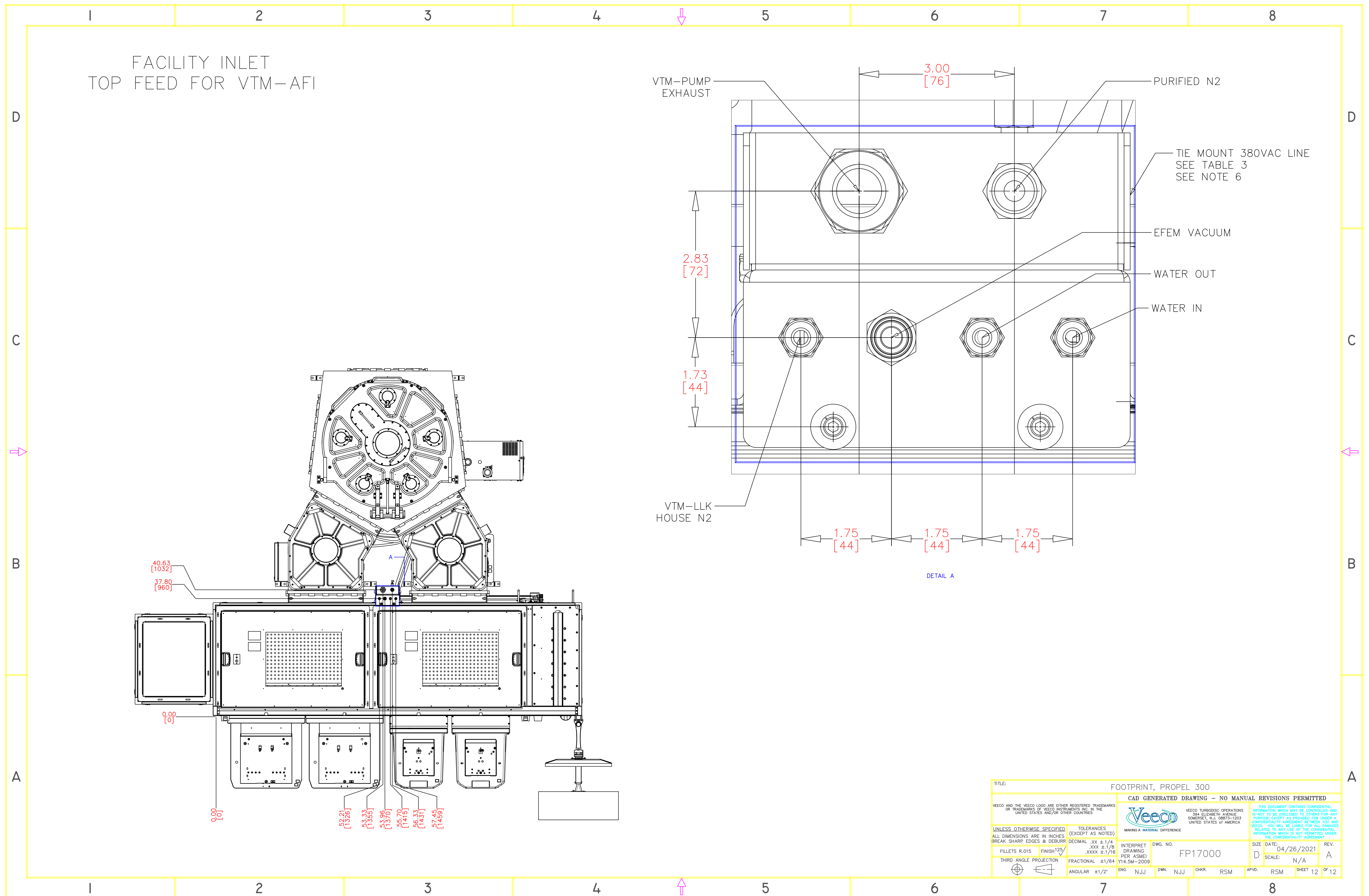


A

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FILLETS R.015 FINISH 125		INTERPRET DRAWING PER ASME Y14.5M-2009		DATE 04/26/2021	
THIRD ANGLE PROJECTION 		FRACTIONAL ±1/64 ANGULAR ±1/2° ENG. NUJ		REV. A	
		DWN. NUJ		DATE N/A	
		CHKR. RSM		APVD. RSM	
				SHEET 11 OF 12	



**MAIN SYSTEM BOTTOM VIEW
SEEN FROM TOP**

****OPENING IS FOR ELECTRICAL
BOTTOM FEEDS**

The diagram illustrates the main system from a top-down perspective. It features several key components labeled with their center of gravity (COG) Z-coordinates and weights:

- Z= 13.15[334] FILTER CART = 115 KG**: Located at the top left.
- Z= 16.65[423] HEAT EXCHANGER = 95 kg**: Located at the top right.
- Z= 37.61[995] RIGID ASSEMBLY MASS = 10200KG**: The central vertical component.
- Z= 13.15[334] FILTER CART = 115 KG**: Located below the rigid assembly.
- Z= 16.65[423] HEAT EXCHANGER = 95 KG**: Located at the bottom left.
- Z= 13.15[334] FILTER CART = 115 KG**: Located at the bottom right.
- Z= 16.65[423] HEAT EXCHANGER = 95 KG**: Located at the very bottom.
- Z= 29.65[753] AFI = 1885 KG**: The base component.

Dimensions are provided in inches [mm]. The drawing includes a title block with the following information:

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FILLET R.015	FINISH 125	TOLERANCES (EXCEPT AS NOTED) DECIMAL .XX ±1/4 .XXX ±1/8 .XXXX ±1/16	INTERPRET DRAWING PER ASME Y14.5M-2009
THIRD ANGLE PROJECTION	FRACTIONAL ±1/64	ANGULAR ±1/2°	DWG. NO. FP17000
DATE: 04/26/2021		SCALE: N/A	REV. A
ENG. NJJ		DWN. NJJ	CHKR. RSM
APVD. RSM		SHEET 14	OF 1

**MAIN SYSTEM BOTTOM VIEW
SEEN FROM TOP**

****OPENING IS FOR ELECTRICAL
BOTTOM FEEDS**

The diagram illustrates the main system from a top-down perspective. It features several key components labeled with their center of gravity (COG) Z-coordinates and weights:

- Z= 13.15[334] FILTER CART = 115 KG**: Located at the top left.
- Z= 37.61[995] RIGID ASSEMBLY MASS = 10200KG**: Located in the upper central area.
- Z= 16.65[423] HEAT EXCHANGER = 95 KG**: Two units are shown, one on the left and one on the right.
- Z= 13.15[334] FILTER CART = 115 KG**: Another unit located on the right side.
- Z= 29.65[753] AFI = 1885 KG**: A large component at the bottom center.

Various other dimensions and coordinates are provided throughout the drawing, such as $119.08 [2796]$, $96.88 [2461]$, and $90.92 [2309]$.

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THIRD ANGLE PROJECTION		FRACTIONAL ±1/64	ANGULAR ±1/2°
DWG. NO.	FP17000		DATE: 04/26/2021
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SHEET 14	OF 1		REV. A

**MAIN SYSTEM BOTTOM VIEW
SEEN FROM TOP**

****OPENING IS FOR ELECTRICAL
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DWG. NO.	FP17000		DATE: 04/26/2021
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